

# INSTALLATION INSTRUCTIONS

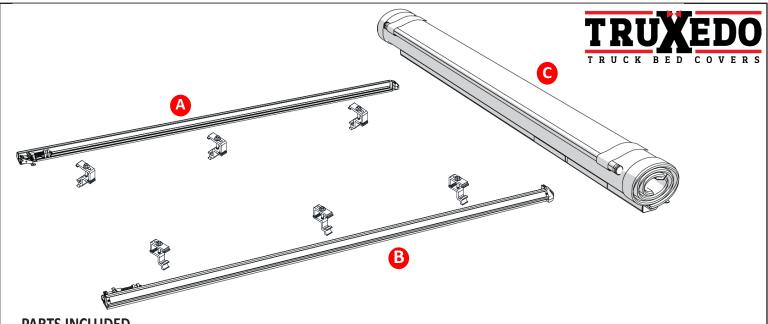
# **CUSTOMER SERVICE**

Phone: 877-878-9336 • 8:00 am - 5:00 pm Mon - Fri CT Email: customersupport@truxedo.com



# **OWNER'S MANUAL TOYOTA TACOMA 24+**

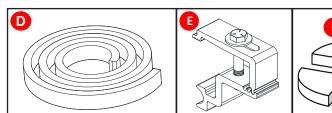
Damaged or missing parts? Call 877-878-9336 Mon - Fri 8 am - 5 pm CT Parts will be shipped to you factory direct. Do not return kit to place of purchase.

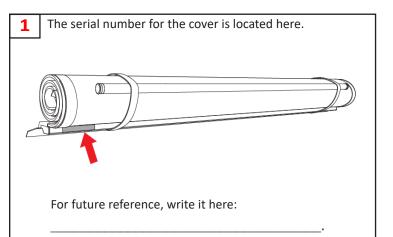


# **PARTS INCLUDED**

# IN YOUR KIT:

- A Driver side cover rail
- B Passenger side cover rail
- © Roll cover
- Bulkhead seal
- 6x Clamp
- 2x Cab corner seals
- **G** 2x Tailgate corner seals
- 1 2x Corner support block weather seal



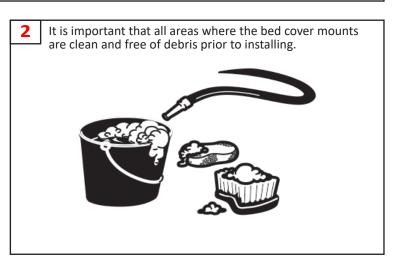


# **TOOLS REQUIRED**

- 1/2 Socket or wrench 3/8 Ratchet drive

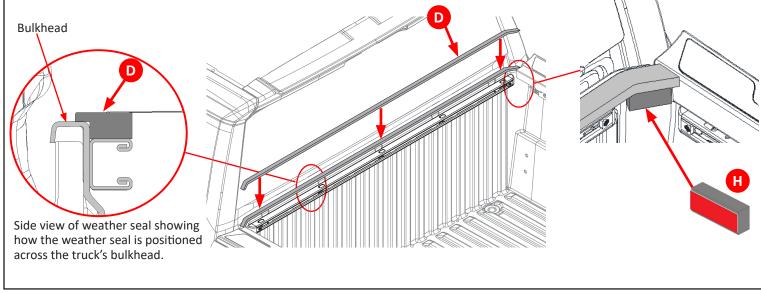
# **TOOLS RECOMMENDED**

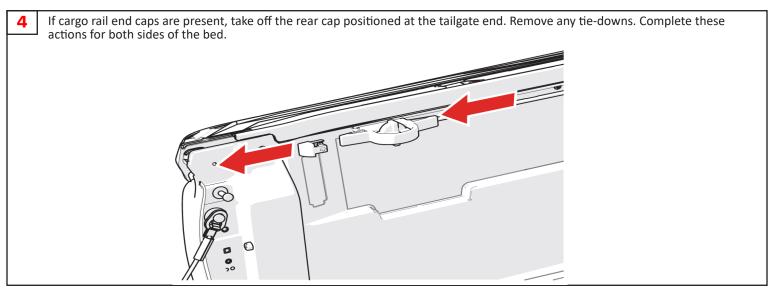
- Scissors/utility knife
- Isopropyl alcohol

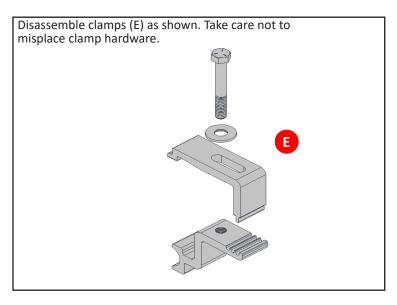


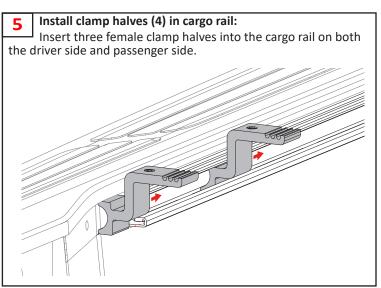
Install the bulkhead weather seal (D) to the truck's front bulkhead: Clean the area where the seal will go with soap and water to remove dirt and debris. Then clean the area with isopropyl alcohol to remove wax or grease and to evaporate any remaining water, allow the surface to dry. Then position the seal and apply pressure to the entire seal to make sure the adhesion is good.

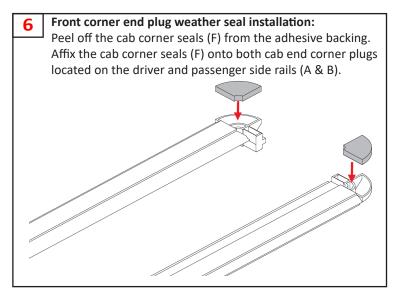
Install corner support block seals (H): Peel off the protective layer to expose the adhesive surface of the weather seal. Apply the corner support block seals to the front corners of the truck bed. Position them carefully into the front corners of the truck bed, right under the bulkhead seal. Ensure that they are aligned properly and positioned where the bulkhead seal lacks support from the cargo rail. Do this at both front corners of the truck box.

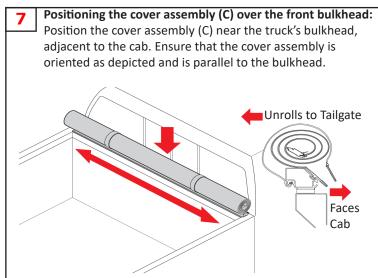


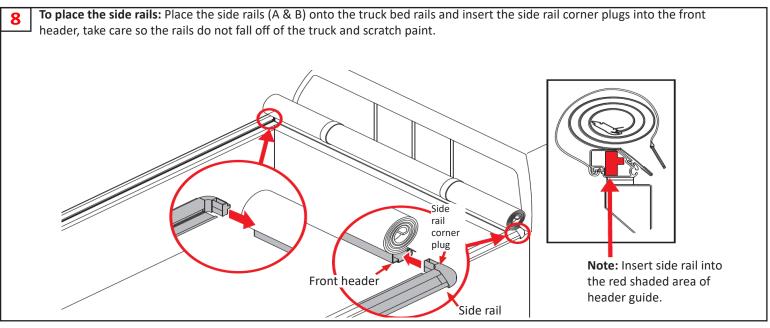


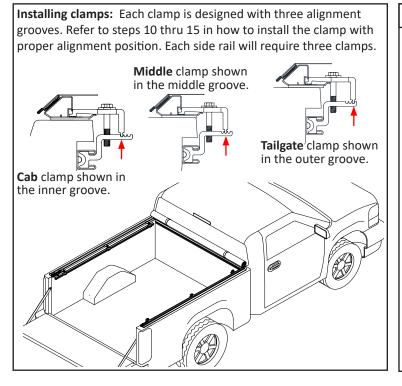


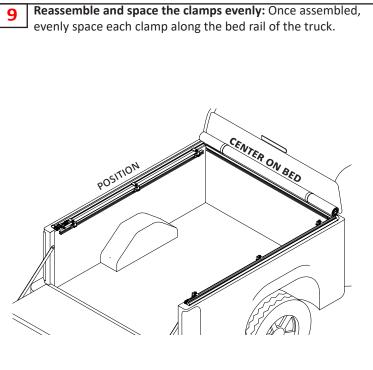


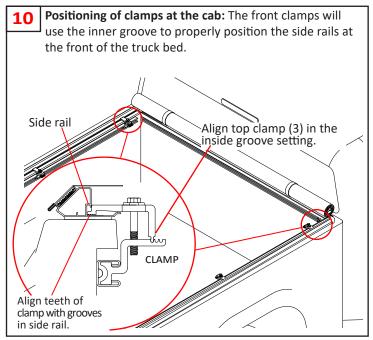


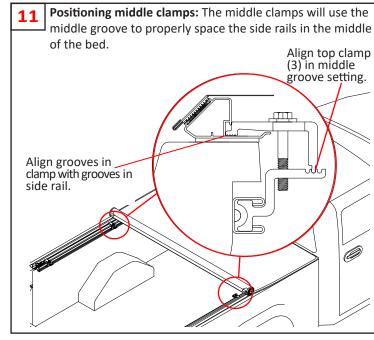


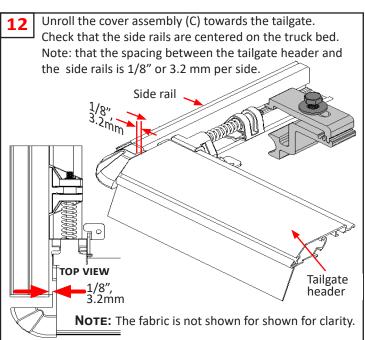


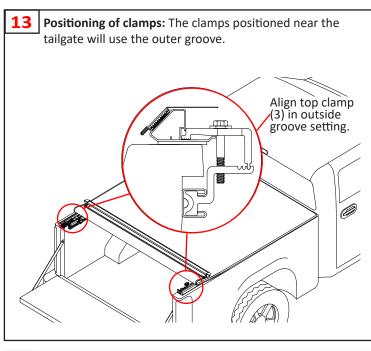


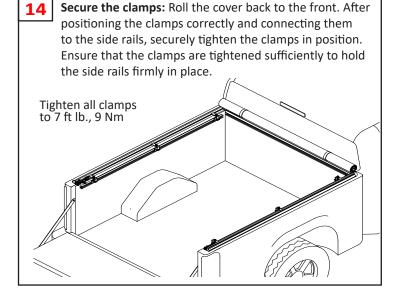


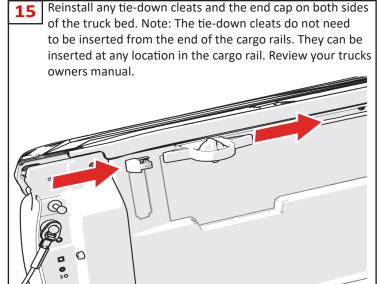


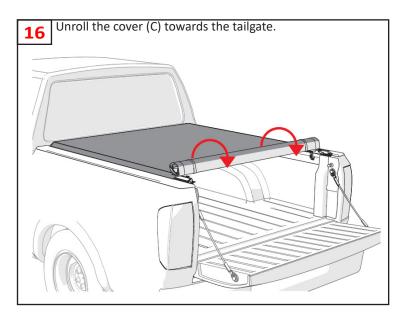


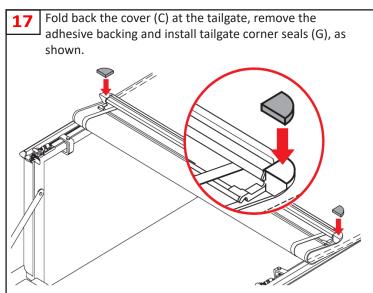


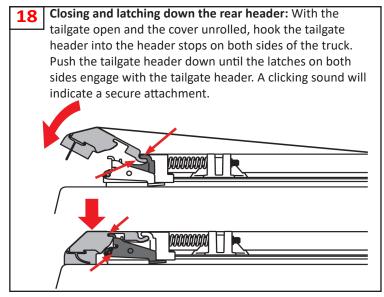




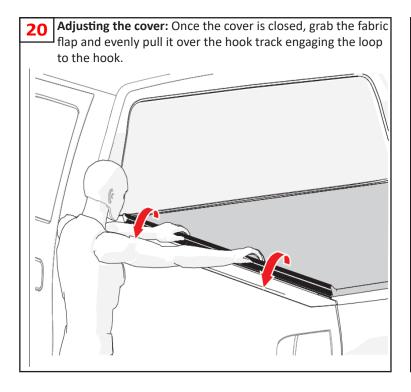


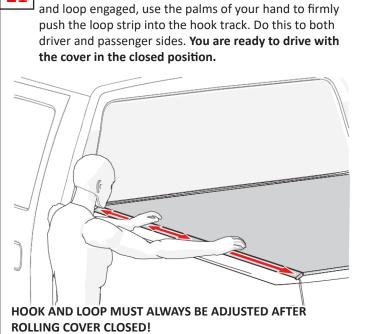






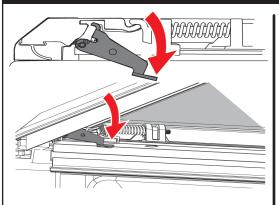




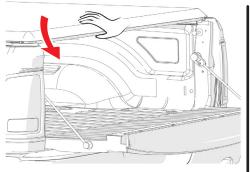


Engaging the hook and loop: With both sides of the hook

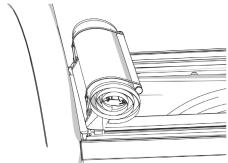
# **OPENING THE COVER**



With the tailgate open, press down-ward on one side latch to disengage.



Grasp the tailgate header and release the opposite latch.



Roll up the cover. Do not disengage the hook and loop fasteners before rolling the cover. Always secure the cover at the front with both retainer straps.

#### YOU ARE READY TO DRIVE WITH THE COVER IN THE OPEN POSITION.

#### PRE-SET TENSION CONTROL

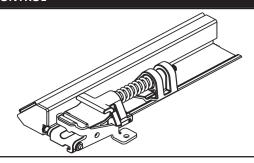
There is no need to adjust cover tension. The latch assembly is already factory set to the correct tension amount. **Any** 

# modification done to the latch will void the warranty.

To keep the cover taut, periodically check the hook and loop and re-stretch the cover fabric across the bed.

Periodically clean the hook and loop and latch with high-pressure water to remove dirt and dust for continued ease of operation.

**NOTE:** The cover may appear looser or relaxed in cool and cold conditions and tighter in warm and hot conditions.



#### **SAFETY INSTRUCTIONS**

- DO NOT place objects on or against cover or framework.
- DO NOT tie cargo to truck bed cover framework.
- DO NOT attempt to drive with the cover in the partially open position.
- DO NOT operate the vehicle with objects on top of the cover.
- NEVER allow children or pets to occupy the pickup box while the cover is closed.
- Cover is not airtight. Special care is required to keep cargo clean and dry.
- Tonneau covers won't prevent theft of contents inside the truck box.
- If the cover is going to be rolled open for an extended amount of time, periodically re-roll the cover and secure the retainer straps to ensure the cover doesn't rest against the cab of the truck.
- A fully rolled cover in the open position must always be secured with retainer straps.

#### TROUBLESHOOTING TIPS

#### WRINKLES ON THE VINYL FABRIC AFTER ROLLING COVER CLOSED

- Pull the vinyl fabric taut from each side. For best results, the help of a second person pulling on the opposite side is preferable.

#### WIND LIFTS UP THE EDGE OF THE VINYL FABRIC

 Make sure to engage the hook and loop on the driver and passenger side rails after closing the cover. This may need to be done periodically when taking long trips.

# VINYL FABRIC FLUTTERS EXCESSIVELY WHEN DRIVING

- Make sure hook and loop fasteners are set.

#### SNOW AND ICE ACCUMULATION ON THE VINYL FABRIC

- Use a broom or brush to remove loose snow and ice. DO NOT use sharp or pointed tools to remove snow and ice. Direct sunlight will help melt snow and ice off the fabric.

#### TONNEAU COVER WILL NOT LATCH

- Make sure the side rails are spaced properly per step 10 thru 13.
- Make sure the rails are spaced evenly, front to back.
- The latches need to move up and down freely. Lubricate if needed.

# VINYL FABRIC HAS SHIFTED TOO FAR TO ONE SIDE

- Unlatch the cover at the tailgate, release the hook and loop along both sides, go to the shorter side of the tarp and tug. The fabric will slide in the aluminum headers. Pull on the shorter side until the tarp appears centered on the whole system. Latch the cover and secure the hook and loop down both sides. Repeat if more adjustment is needed.

# **COVER CARE AND MAINTENANCE**

- Clean with soap and water. The cover can be treated with any vinyl protectant specifically made for tonneau covers.
- It is recommended that you periodically check that the cover is securely attached to your truck bed. Inspect the clamps and front header guide slides to ensure they were properly installed and have not come loose during operation.
- It is recommended that you periodically inspect and service the rear latch closure. Clean away any excess dirt or grime.
- Covers that are used frequently or are subject to vibrations and impacts from rough roadways may require adjustment.

#### FAQ

#### WHY IS MY COVER HOLDING WATER AFTER IT RAINS?

Water pooling on the cover is normal because our cross bows are not arched. Since they are designed to sit flat some water may accumulate on the top of the cover. Once you drive your truck, the water will shed from the cover. Make sure to retighten the hook and loop fasteners along the length of the bed.

# LIMITED FIVE-YEAR WARRANTY

#### WARRANTY COVERAGE

This truck bed cover is warrantied against defects in materials or workmanship as follows. This warranty is void if the product has been damaged in an accident, or due to neglect, unforeseeable use, improper installation, improper servicing, or other cause not arising out of defects in material or workmanship.

#### LIMITED FIVE-YEAR WARRANTY ON HARD PARTS

All hardware included with your truck bed cover, including rails, clamps and bows carry a limited warranty for five (5) years from the original date of purchase, subject to the terms below.

# LIMITED FIVE-YEAR WARRANTY FOR FABRIC

The fabric on your truck bed cover carries a limited warranty for five (5) years from the original date of purchase, subject to the terms below.

# WARRANTY IS NOT TRANSFERABLE

The warranty is to the initial owner purchasing the truck bed cover and it is not transferrable to a subsequent end user. Proof of purchase may be required to enforce these warranty rights.

# WARRANTY CONDITIONS

Failure to follow these warnings and care instructions will void the warranty:

- Clean with mild automotive soap and water only.
- Do not use conditioners that contain silicone or petroleum.
- The tonneau cover must be secured at all points when the vehicle is in motion. When not fully closed with the rear latch engaged the cover must be completely rolled up and secured at the cab with both provided retainer straps attached. Do NOT drive with the bed cover in a partially open position.
- Cargo should not contact the tarp at any point. Protrusions in the tarp will stress the vinyl fabric. Cargo may also shift while traveling causing it to press against the vinyl fabric and damage it.
- Do NOT tie cargo to truck bed cover framework.
- Check rail clamps for tightness after a week of driving following the installation of the cover and periodically thereafter.
- Do NOT roll the cover into the rear cab window. Do NOT stow the cover against the cab of the truck.
- If the cover is going to be rolled open for an extended amount of time, periodically re-roll the cover and secure the retainer straps to ensure the cover doesn't rest against the cab of the truck.
- Before opening, the cover must be free of all foreign materials including snow and ice.
- Do NOT tow your vehicle from the rear with the cover on your vehicle. If towing from the rear is required, the cover MUST be removed from the vehicle and properly stored.

#### WARRANTY PERFORMANCE

If all warranty conditions are met, a defective truck bed cover, tarp, or hardware component will either be repaired or replaced (at our option). We reserve the right, for any warranty, to substitute a newer model of bed cover having similar form and function, to offer a warranty discount on an entire replacement system, and/or provide remedies other than those mentioned in this document.

### **WARRANTY PROCESS**

A Return Material Authorization number must be obtained from our Customer Service Department prior to returning any product. We may require the original item to be returned postage prepaid for final determination. Shipping charges will apply for any repair or replacement. Other than postage or shipping charges, no charge will be made for repair or replacement under this warranty. This warranty gives you specific legal rights. As an owner, you may also have additional rights and remedies under the laws of your state.

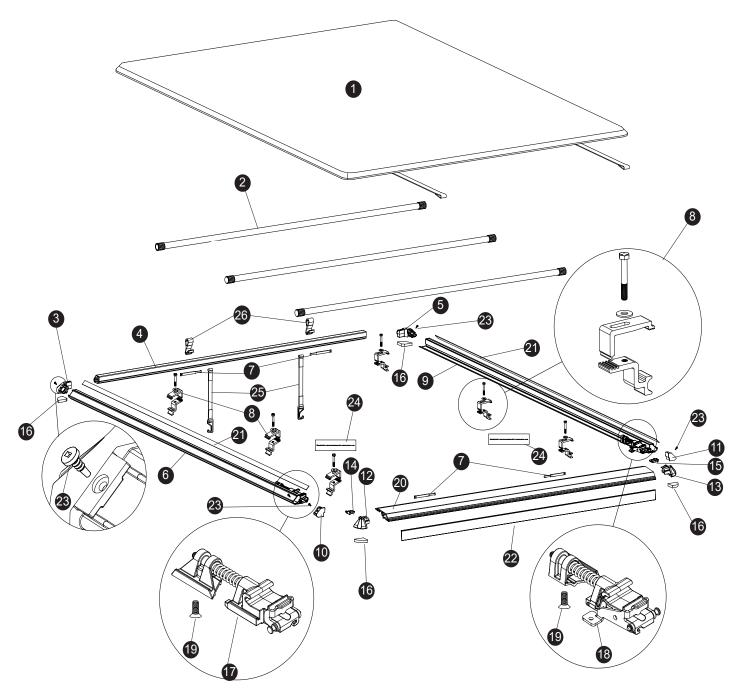
#### WARRANTY REGISTRATION

Warranty registration must be on file and/or proof of original purchase (detailed and dated receipt) required for warranty

to be effective. Register online at https://realtruck.com/truxedo-warranty







#### Replacement Parts