## 13211 01-10 CHEVY SILVERADO & GMC SIERRA / 2500HD, 3500

## 8/19/2020

GROSS LOAD CAPACITY WHEN USED AS A WEIGHT CARRYING HITCH: 6,000 LBS. TRAILER WEIGHT & 600 LBS. TONGUE WEIGHT. GROSS LOAD CAPACITY WHEN USED AS A WEIGHT DISTRIBUTION HITCH: 10,000 LBS. TRAILER WEIGHT & 1,000 LBS. TONGUE WEIGHT

\*\*\*DO NOT EXCEED VEHICLE MANUFACTURER'S RECOMMENDED TOWING CAPACITY.\*\*\*

	Parts List			
TEM QTY PART NUMBER	DESCRIPTION			
1 4 20-00102	NUT,SER-FLANGE,3/8-16 UNC,GRD8,YZ			
2 4 10-10521	3/8-16 X 1" CARRIAGE BOLT			
3 4 20-00104	NUT,SER-FLANGE,9/16-12 UNC,GRD8,YZ			
1 2 CM-SP8	.188 x 1.25 x 1.50" ROUND HOLE SPACER			
5 4 10-10489	HHCS,9/16-12 UNC,1-3/4,GRD8,YZ		_	
6 2 CM-SP9	.375 x 1.25 x 2.50" SQUARE HOLE SPACER		PASSENGE	ER SIDE
7 2 CM-13211-MS	.250" MOUNTING STRAP	9	FRAME RA	AIL
TOOLS REQUIRED RATCHET TORQUE WRENCH 13/16" SOCKET 22mm SOCKET 9/16" SOCKET 22mm BOXED END WRENCH DRIVER SIDEFRAME RAIL	5 6 5 4			EXISTING WELD IN FRAME RAILS (BOTH SIDES)
HITCH WEIGHT: 36 LBS. INSTALL TIME: 15 MINUTES INSTALL NOTES:		BUMPER BRACKET (BOTH SIDES)	USE FOR SHORT BED	USE FOR LONG BED

## **INSTALLATION STEPS**

- 1) Remove the 14mm bolts that are located in the rear most bottom section of each frame rail. Save bolts for Step (2).
- 2) Raise hitch into position aligning the open holes in each frame rail where the 14mm bolts were previously removed. Loosely secure hitch in place using 14mm bolts removed in Step (1).
- 3) Refer diagram above for bed configurations to determine mounting strap location. Place mounting straps against the inside surface of each hitch side plate in line with the corresponding set of holes in the side plates. Loosely install carriage bolts and hex flange nuts to secure mounting straps to side plates.
- 4) Secure the installed mounting straps to the bottom of the frame rail through existing holes as shown.
- 5) Install remaining 9/16" fasteners through existing holes in frame rail.
- 6) Torque all 3/8" fasteners to 45 lb-ft, all 9/16" fasteners to 150 lb-ft, and all 14mm fasteners to 136 lb-ft.

  PERIODICALLY CHECK THIS RECEIVER HITCH TO ENSURE THAT ALL FASTENERS

  ARE TIGHT AND THAT ALL STRUCTURAL COMPONENTS ARE SOUND.

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