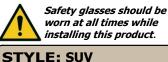
# **13233 INSTALLATION INSTRUCTIONS**



YEARS: 2016-PRESENT

JURT

MAKE: VOLVO

**MODEL: XC90** 

WARNING: NEVER EXCEED YOUR VEHICLE MANUFACTURER'S RECOMMENDED TOWING CAPACITY For more information log onto www.curtmfg.com & for helpful towing tips log onto www.hitchinfo.com

# WEIGHT CARRYING: TRAI

TRAILER WEIGHT:6000LBS.TONGUE WEIGHT:900LBS.

#### WARNING:

WE RECOMMEND THE USE OF 18050 STABILIZING STRAPS FOR ALL NON-TRAILER (WHEEL-LESS) LOADS. PLEASE SEE THE CURT CATALOG OR VISIT US ONLINE AT WWW.CURTMFG.COM FOR FURTHER INFORMATION.

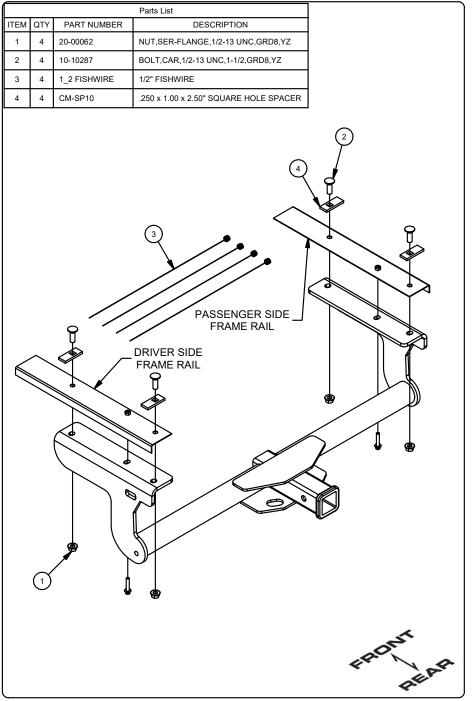
#### **PRO INSTALL TIME:** 60 MIN. **INSTALLATION TIPS: VEHICLE PHOTO:** NOVICE INSTALL TIME: **120 MIN.** 1. BEFORE YOU BEGIN INSTALLATION, READ ALL INSTRUCTIONS THOROUGHLY. IF YOU ARE HESITANT TO UNDERTAKE 2. TO EASE INSTALLATION, 2 PEOPLE MAY BE (070 CURT MFG THIS TASK ON YOUR OWN, CONTACT AN AUTHORIZED TG REQUIRED. CURT INSTALLER FOR ADDITIONAL ASSISTANCE. 3. USING PROPER TOOLS WILL GREATLY IMPROVE THE OUALITY OF THE INSTALL AND REDUCE THE TIME REQUIRED. **INSTALLATION REQUIRES:** 4. NEED HELP OR HAVE SOME QUESTIONS? CALL TECHNICAL SUPPORT AT 877.287.8634 **10mm** 13mm LEVEL OF DIFFICULTY: **MODERATE** TOROUE MODERATE CHALLENGING EASY RATCHET SOCKET **WRENCH REMOVE AND TRIM HEAT REPRESENTATIVE PHOTO** SHIELD 8" PART REMOVAL **HITCH ILLUSTRATION: DRILL BIT** TORXBIT T25 SOCKET LOWER EXHAUST TO SOCKET 1/2" **EXTENSION EASE INSTALLATION** ▯╠━━━ DRILLING REQUIRED POWER **AVIATION** SAFETY DRILL SHEARS GLASSES WELDNUT CLEANING MAKE SURE YOUR HITCH MATCHES



PERIODICALLY CHECK THIS RECEIVER HITCH TO ENSURE ALL FASTENERS ARE TIGHT AND ALL STRUCTURAL COMPONENTS ARE SOUND CURT Manufacturing LLC. warrants this product to be free of defects in material and/or workmanship at the time of retail purchase by the original purchaser. If the product is found to be defective, CURT Manufacturing LLC. may repair or replace the product at their option, when the product is returned, prepaid, with proof of purchase. Alteration to, misuse of, or improper installation of this product voids the warranty. CURT Manufacturing LLC.'s liability is limited to repair or replacement of products found to be defective, and specifically excludes liability for incidental or consequential loss or damage. For more information log onto www.curtmfg.com, & for helpful towing tips log onto www.hitchinfo.com

This product complies with safety specifications and requirements for connecting devices and towing systems of the state of New York, V.E.S.C.Regulation V-5 and SAE J684.

7/22/2020



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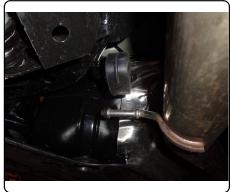
1. Remove (4) fasteners attaching the bottom of the fascia to the vehicle using a T25 socket.



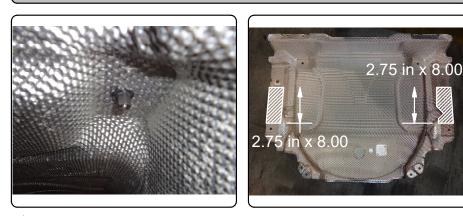


2. Remove (2) M10 bolts for the exhaust brackets. Lower the exhaust.





3. Remove (2) M6 bolts holding the heat shield using a 10mm socket. Remove (4) speed clips from studs holding the heat shield. Remove the heat shield, and trim as pictured in the diagram using shears.



4. Remove (4) fasteners located on each side in the wheel well using a T25 socket.



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5. Gently remove bumper fascia, and detach sensors as needed. Mark sensors upon removal to ensure proper reattachment.



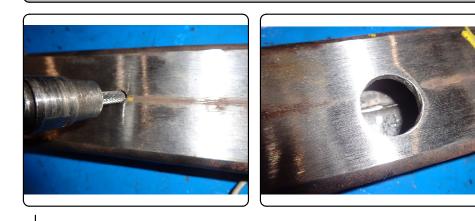


- +
- 6. Align the hitch using the exhaust bracket attachments (M10 bolts). Using the hitch as a template, mark the hole locations on the vehicle frame.

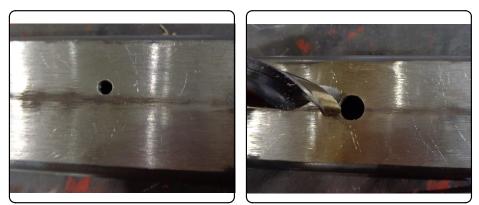




7. Enlarge rearmost hole to approximately 1" on each side of the frame using a die grinder.



8. Use 9/16" drill bit to drill the forwardmost holes on each side of the frame at the previously marked locations using a drill.



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 9. Fishwire (1) 1/2" carriage bolt and spacer from a hole approximately 6" forward of the forwardmost hole to the rearmost hole on each frame rail.



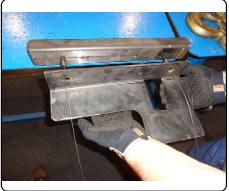


10. Reverse fishwire (1) 1/2" carriage bolt and spacer into the rearmost hole on each frame rail.





11. Raise hitch into position and pull fishwires so the bolts are in their final position. Remove the fishwires carefully and loosely install the supplied 1/2" hex flange nuts.





12. Raise exhaust into place. Loosely install the factory M10 bolts.



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 13. Torque all 1/2" bolts to 110 ft-lbs. Torque all M8 bolts to 48 ft-lbs.





14. Reassemble by repeating steps 1-5 in reverse order.

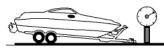




#### TOWING SAFETY INFORMATION

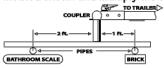
#### Gross Trailer Weight / GTW

The Gross Trailer Weight is the weight of the trailer & cargo. Measure this by putting the fully loaded trailer on a vehicle scale.



#### Tongue Weight / TW

The downward force that is exerted on the hitch ball by the coupler. The tongue weight will vary depending on where the load is positioned in relationship to the trailer axle(s). To measure the tongue weight, use either a commercial scale or a bathroom scale with the coupler at towing height. When using a bathroom scale with heavier tongue weights, use the method shown and multiply the scale reading by 3.



#### Weight Carrying / WC

The total weight of both the trailer and the cargo inside. Never exceed the weight capacity of your trailer hitch.

#### Weight Distribution / WD

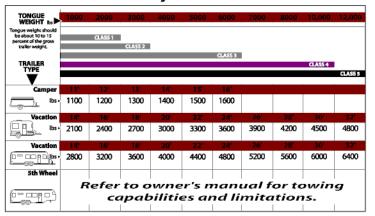
Used to balance the weight of the cargo between the front and rear wheels throughout the trailer, allowing for better steering, braking, and level riding.



#### Sway Control

A device used to reduce the lateral movements of the trailer that are caused by the wind. This works in conjunction with a weight distribution hitch. Do not use this on a class 1 or 2 hitch, or with surge brakes.

#### How Much Can You Safely Tow?



#### Ball Mount

The ball mount is placed inside the opening of the receiver hitch which is mounted to the vehicle. Make sure a hitch pin and clip is properly securing the ball mount to the receiver hitch before you begin towing.

A: Rise. B: Drop. C: Hole Size. D: Length.



#### Trailer Ball

The connection from the hitch to the trailer. There are many factors that determine the correct hitch ball:

- Number one is the hitch ball's gross trailer weight rating.
- The mounting platform must be at least 3/8" thick.
- The hole diameter must not be more than 1/16" larger than the threaded shank.
- Every time you tow, check the nut and lock washer to make sure they are fastened securely.
- A: Ball Dia. B: Shank Length. C: Shank Dia. D: Shank Rise.

#### Coupler

The component that is placed over the trailer ball to connect the vehicle to the trailer. Be sure that the coupler size matches the size of the hitch ball and that the coupler handle is securely fastened. To determine what size hitch ball you need for your application you will need to know the size of coupler that is on the trailer. Be sure your coupler is properly adjusted to the ball you are using.

NOTE: For added security the use of safety devices such as Coupler Safety Pins and Locks is strongly recommended.

#### Safety Chains

Safety chains are a requirement and should be crossed under the tongue of the trailer so that the tongue will not drop to the road if it becomes separated from the hitch. Always leave enough slack so you can turn. Never allow the safety chains to drag on the ground and never attach the chains to the bumper.

Trailer Classification: Safety Chain Breaking Force - Minimum

Class 1: 2,000 lbs. (8.9 kN)

Class 2: 3,500 lbs. (15.6 kN)

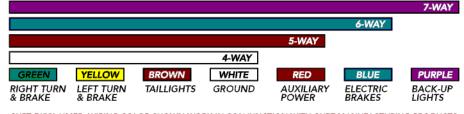
Class 3: 5,000 lbs. (22.2 kN)

The strength rating of each length of safety chain or its equivalent and its attachments shall be equal to or exceed in minimum breaking force the GVWR (Gross Vehicle Weight Rating) of the trailer.

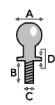
#### Electrical

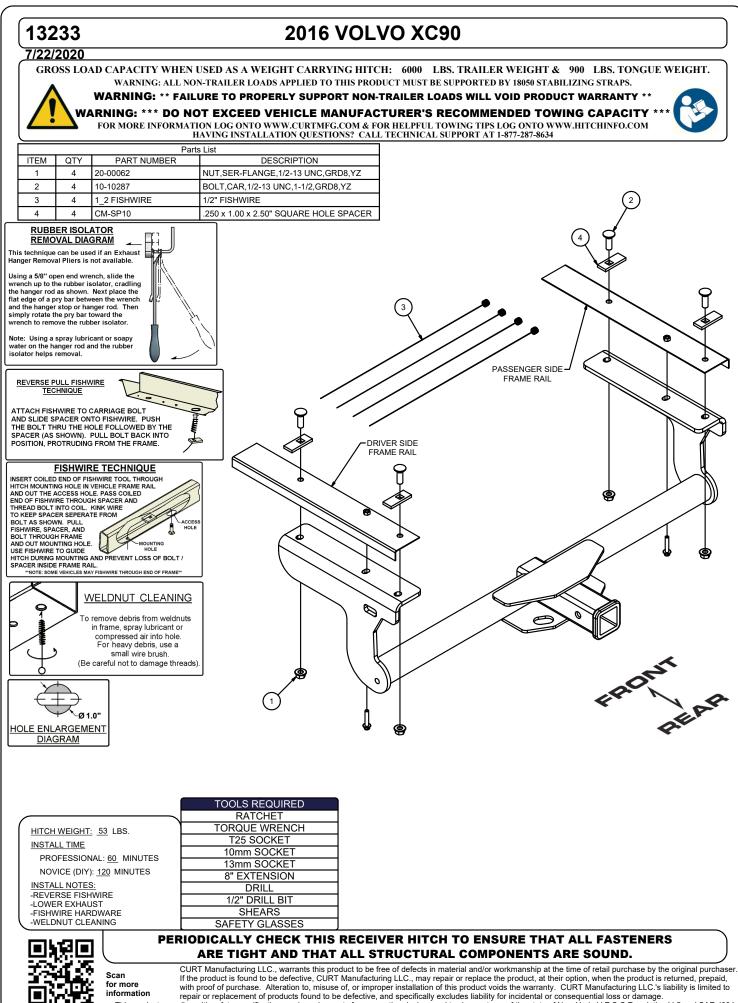
Trailer lights, Electric Brakes, Break-away systems - Every time you tow, be sure to check that all components are working properly.

Wiring identification by color:



CURT DISCLAIMER: WIRING COLOR SHOWN WORK IN CONJUNCTION WITH CURT MANUFACTURING PRODUCTS.





This product complies with safety specifications and requirements for connecting devices and towing systems of the state of New York, V.E.S.C.Regulation V-5 and SAE J684

# 13233

## 2016 VOLVO XC90

7/22/2020

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HAVING INSTALLATION QUESTIONS? CALL TECHNICAL SUPPORT AT 1-877-287-8634

HEAT SHIELD TRIM DIAGRAM



### **INSTALLATION STEPS**

1. Remove (4) fasteners attaching the bottom of the fascia to the vehicle using a T25 socket.

- 2. Remove (2) M10 bolts for the exhaust brackets. Lower the Exhaust.
- Remove (2) M6 bolts holding the heat shield using a 10mm socket. Remove (4) speed clips from studs holding the heat shield. Remove the heat shield, and trim as pictured in the diagram. Trimming: Use shears or a rotary cut-off wheel. Heat Shield: Trim along area as shown (Heat Shield Diagram) following the curvature of the heat shield.
- 4. Remove (4) fasteners located on each side in the wheel well using a T25 socket.
- 5. Gently remove bumper fascia, and detach sensors as needed. Mark sensors upon removal to ensure proper reattachment.
- 6. Align the hitch using the exhaust bracket attachments (M10 bolts). Using the hitch as a template, mark the hole locations on the vehicle frame.
- 7. Enlarge forwardmost hole to approximately 1" on each side of the frame using a die grinder.
- 8. Use 9/16" tap to drill the rearmost holes on each side of the frame at the previously marked locations using a drill.
- 9. Fishwire (1) 1/2" carriage bolt and spacer from the forwardmost hole to the rearmost hole on each frame rail.
- 10. Reverse fishwire (1) 1/2" carriage bolt and spacer into the forwardmost hole on each frame rail.
- 11. Raise hitch into position and pull fishwires so the bolts are in their final position. Remove the fishwires carefully and loosely install the supplied 1/2" hex flange nuts.
- 12. Raise exhaust into place. Loosely install the factory M10 bolts.
- 13. Torque all 1/2" bolts to 110 ft-lbs. Torque all M10 bolts to 48 ft-lbs.
- 14. Reassemble by repeating steps 1-5 in reverse order.

#### PERIODICALLY CHECK THIS RECEIVER HITCH TO ENSURE THAT ALL FASTENERS ARE TIGHT AND THAT ALL STRUCTURAL COMPONENTS ARE SOUND.

Curt Manufacturing Inc., warrants this product to be free of defects in material and/or workmanship at the time of retail purchase by the original purchaser. If the product is found to be defective, Curt Manufacturing Inc., may repair or replace the product, at their option, when the product is returned, prepaid, with proof of purchase. Alteration to, misuse of, or improper installation of this product voids the warranty. Curt Manufacturing Inc.'s liability is limited to repair or replacement of products found to be defective, and specifically excludes liability for incidental or consequential loss or damage.