

INSTALLATION MANUAL

2500200

Level of Difficulty

Easy

Parts List

1	Driver side / left door, rear
1	Passenger side / right door, rear
4	Lock nut, M8
4	Flat washer, M8
2	Rubber bushing

Tools Required

Ratchet	T40 Torx bit
Ratchet extension	T50 Torx bit
Socket set	--

Torque Specifications

	Metric	SAE
M6 bolt	3 ft.-lbs.	
M8 bolt	7 ft.-lbs.	
M10 bolt	16 ft.-lbs.	
M12 bolt	28 ft.-lbs.	
1/4" bolt	3 ft.-lbs.	
5/16" bolt	7 ft.-lbs.	
3/8" bolt	16 ft.-lbs.	
7/16" bolt	20 ft.-lbs.	
1/2" bolt	28 ft.-lbs.	

Use above torque setting unless otherwise noted

Product Photo



Notes and Maintenance

Before you begin installation, read all instructions thoroughly.

Proper tools will improve the quality of installation and reduce the time required.

To protect the product, wax after installing. Regular waxing is recommended to add a protective layer over the finish. Do not use any type of polish or wax that may contain abrasives that could damage the finish.

For polished, gloss and other smooth finishes, polish may be used to clear small scratches and scuffs on the finish.

Mild automotive detergent may be used to clean the product. Do not use dish detergent, abrasive cleaners, abrasive pads, wire brushes or other similar products that may damage the finish.

Refer to the table to the left when securing hardware during the installation process to help prevent damage to the product or vehicle.

Product Registration

CURT Group stands behind our products with industry leading warranties. You can help us continue to improve our product line and help us understand your needs by registering your purchase by visiting:

warranty.curtgroup.com/surveys

At CURT Group, customer is king. We value your feedback and we use that information to make improvements on our products. Please, take a minute and let us know how we are doing.

Step 1

Beginning on the rear passenger side, use a T50 Torx bit to remove the factory bolts securing the doors to the hinges.

Use a T40 Torx bit to remove the bolt from the inside of the door.



Step 2

Locate the lower kick panel between the front and rear doors and remove the plastic cover.

Remove the dome light by moving the red clip back to disconnect the light wire from the harness.



Step 3

Install the ARIES tube door by sliding the door pins into the factory hinges. Secure the door with an M8 flat washer and lock nut.

Snug the hardware, but do not fully tighten.



Step 4

Reattach the safety strap.

Before closing the door, attach the rubber bushing to the inside of the door.



Step 5

Check the alignment of the locking door latch with the striker plate inside the door jam. This may need to be adjusted to allow the door to close completely.

To adjust, use a T40 Torx bit to loosen the bolts on the striker plate. Align with the door latch. Once in alignment, tighten the bolts.

