INSTALLATION MANUAL

25009

Parts List

1	Driver side door, back
1	Passenger side door, back
4	Lock nut, 8mm
4	Flat washer, 8mm
2	Rubber bushing
2	Sheet metal screw, Phillips head

Tools Required

Ratchet	Torx, T40
Extension	Torx, T50
Socket, 13mm	
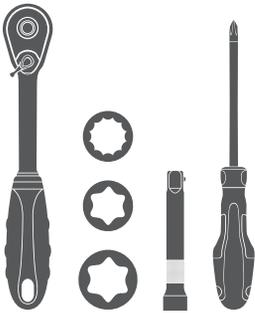
Scan for helpful install tips

Product Image

Notes and Maintenance

Before you begin installation, read all instructions thoroughly.

Proper tools will improve the quality of installation and reduce the time required.

For black finishes, mild soap may be used to clean the product.

Step 1

Beginning on the rear passenger side, remove the torque bolts on the hinges with a T50 torx bit as done on the front door.

Step 2

Locate the lower kick panel between the front and rear doors and remove the plastic cover.

Disconnect the dome light and safety strap. Lift the door and place aside.


Step 3

Install the new tube door by sliding the door pins into the factory hinges.

Secure the door with an 8mm flat washer and lock nut. Snug the hardware, but do not fully tighten.
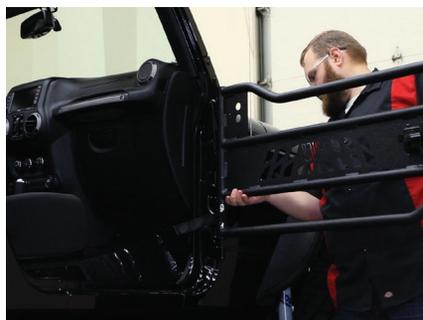
Step 4

Reattach the safety strap.

Before closing the door, attach the rubber bushing to the inside of the door as shown.

The rubber bushing is attached with using the supplied Phillips head sheet metal screws.

Step 5

Check the alignment of the locking door latch with the striker plate inside the door jam. This may need to be adjusted in order for the door to close completely.

To adjust, use a T40 Torx bit to loosen the bolts on the striker plate. Align with the door latch, and once in alignment, tighten the torque bolts.

Step 6

When the door is aligned, tighten the hardware on the hinges.

Repeat steps 1 through 5 on the passenger side of the vehicle.

Congratulations on the installation of your new ARIES tube doors.

With the doors installed, periodic inspections should be performed to ensure all mounting hardware remains tight.

To protect your investment, see the 'Notes and Maintenance' section on the first page of this instruction manual.