

INSTALLATION INSTRUCTIONS



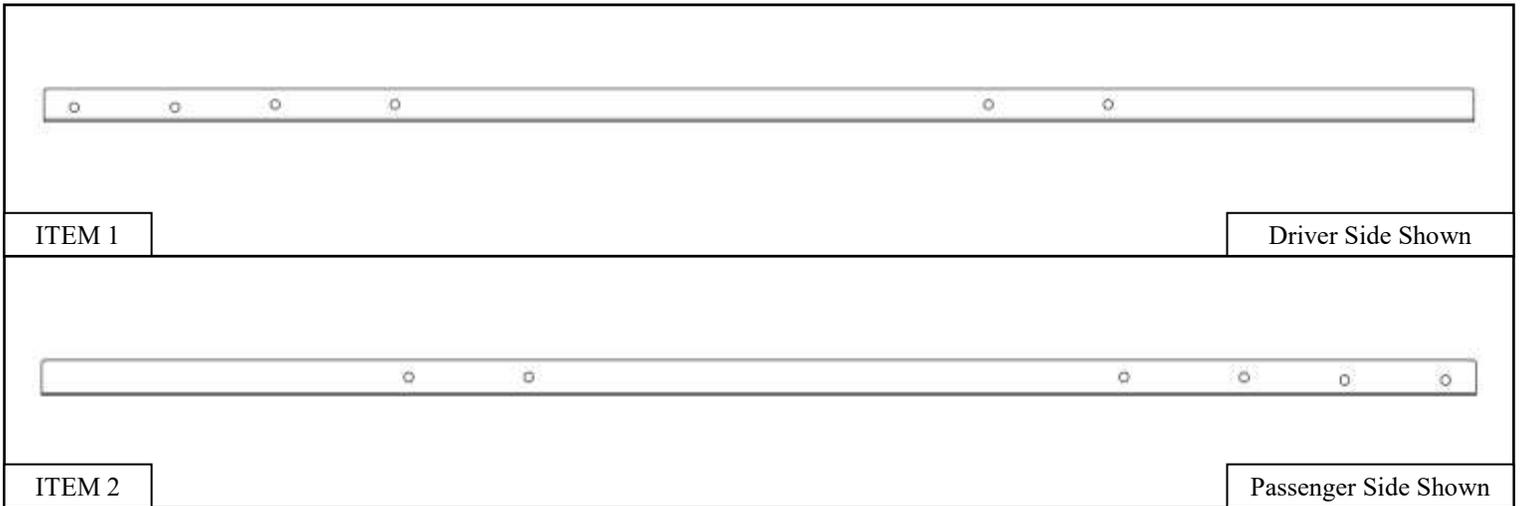
XTS Pinch Weld Covers

APPLICATION:
Ford Bronco 2021-2023 2dr (Excl. Bronco Sport)

PART NUMBER:
42-141855

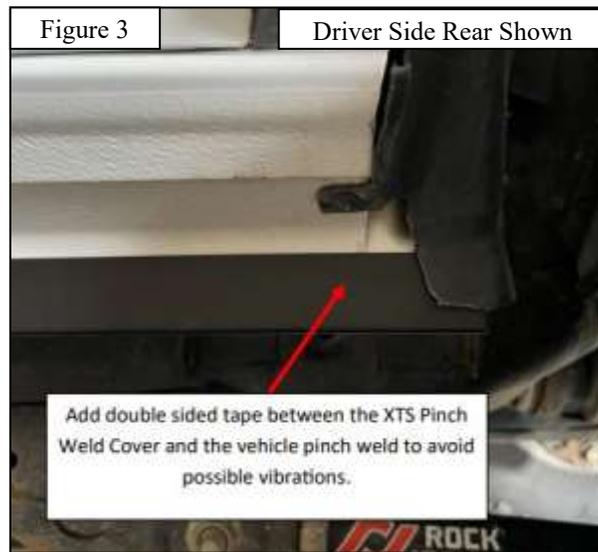
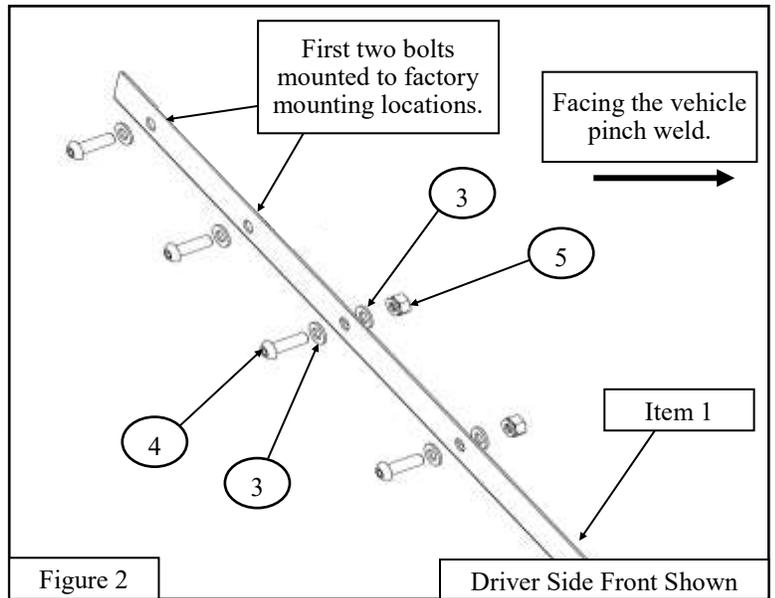
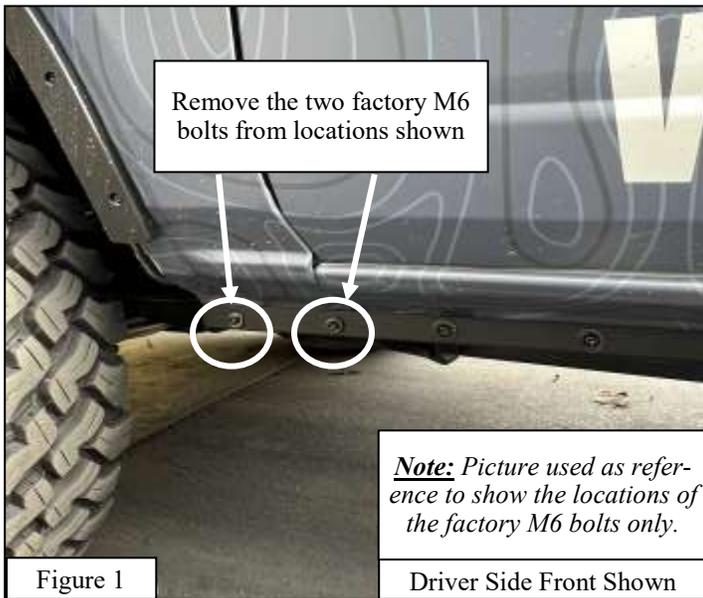
CONTENT			
ITEM	QUANTITY	DESCRIPTION	TOOLS NEEDED
1	1	DRIVER SIDE PINCH WELD COVER	10MM SOCKET
2	1	PASSENGER SIDE PINCH WELD COVER	10MM WRENCH
3	20	M6 FLAT WASHER	RATCHET
4	12	M6 BUTTON HEAD BOLT	TORQUE WRENCH
5	8	M6 SERRATED FLANGE NUT	
6	2	SQUARE DOUBLE SIDED TAPE	

ANTI-SEIZE LUBRICANT MUST BE USED ON ALL STAINLESS STEEL FASTENERS TO PREVENT THREAD DAMAGE AND GALLING

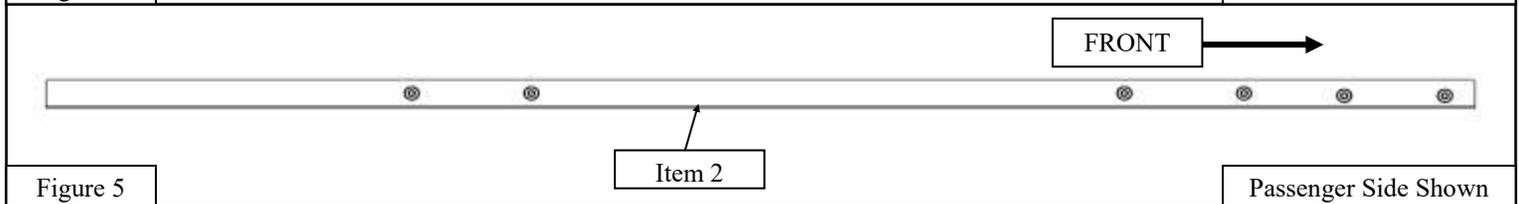
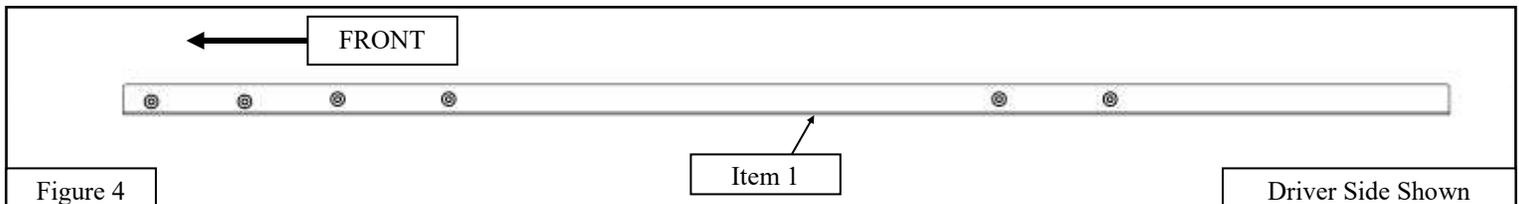


PROCEDURE

1. Remove contents from box, verify if all parts listed are present and free from damage. Carefully read and understand all instructions before attempting installation.
Failure to identify damage before installation could lead to a rejection of any claim.
2. Starting on the driver's side, remove the two factory M6 bolts located at the front of the pinch weld. See **Figure 1** for reference.
3. Locate Driver Side Pinch Weld Cover (Item 1) and mount it onto the vehicle using the provided M6 hardware (Items 3-5). See **Figure 2** for reference.
4. Add one Square Double Sided Tape (Item 6) towards the rear of XTS Pinch Weld Cover to avoid possible vibrations. It should be placed in between XTS Pinch Weld Cover and the vehicle pinch weld. See **Figure 3** for reference. *Note: It is recommended wipe down the area on the pinch weld and the pinch weld cover with a mix of isopropyl alcohol and water to ensure proper adhesion between the two surfaces. Make sure to let the surface dry before applying the tape.*



5. Repeat **Steps 2 – 4** for the Passenger Side Pinch Weld Cover (Item 2).
6. See the orientation of the Driver and Passenger Side Pinch Weld Covers for reference in **Figure 4** and **Figure 5**.
7. Align and adjust the XTS Pinch Weld Covers as needed. Tighten and torque all M6 hardware to 7.80 ft-lbs.



INSTALLATION COMPLETE





WARNING



Failure to follow these instructions could lead to death, personal injury, and / or property damage.

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FASTENERS:

All Westin supplied fasteners must be utilized and installed in accordance with the installation instructions and apply torque to the specifications as defined. **DOUBLE CHECK ALL FASTENERS BEFORE INITIAL USE, AND PERIODICALLY IN THE FUTURE TO ENSURE PROPER FUNCTION AND SAFETY.**

DRILLING:

Most Westin products do not require drilling for installation. If drilling is defined as required, use caution when drilling a vehicle. **FAILURE TO REVIEW AN AREA TO BE DRILLED MAY RESULT IN PERSONAL INJURY AND/OR INJURY TO OTHERS AS WELL AS VEHICLE DAMAGE.**

EYE PROTECTION:

ALWAYS WEAR SAFETY GLASSES OR GOGGLES DURING THE INSTALLATION PROCESS TO AVOID PERSONAL INJURY.

MAXIMUM TOWING/CARRYING CAPACITY: (if applicable)

The Westin Receiver Hitches will have a visible tow rating label affixed directly on the product. User should never exceed the vehicle manufacturers maximum tow and weight rating regardless of the capacity of the hitch. **FAILURE TO FOLLOW THESE GUIDELINES WILL VOID THE WESTIN WARRANTY AND MAY RESULT IN PERSONAL INJURY AND/OR INJURY TO OTHERS AS WELL AS VEHICLE DAMAGE.**

FOR CALIFORNIA RESIDENTS ONLY-PROP 65 WARNING:

Some products may contain chemicals such as DEHP, which can cause cancer, birth defects or other reproductive harm. For more info go to www.p65warnings.ca.gov



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