

INSTALLATION INSTRUCTIONS

OUTLAW FRONT BUMPER



APPLICATION:
2019 Ram 1500 (Excl. 2019 Ram 1500 Classic)(Excl. Rebel)
PART NUMBER:
58-61075

CONTENT			
ITEM	QUANTITY	DESCRIPTION	TOOLS NEEDED
1	1	BUMPER ASSEMBLY	10MM SOCKET
2	2	MESHED CORNER COVER (DRIVER & PASSENGER)	10MM WRENCH
3	2	MESHED SIDE COVER	13MM SOCKET
4	1	DRIVER FRAME BRACKET	13MM WRENCH
5	1	PASSENGER FRAME BRACKET	16MM SOCKET
6	1	DRIVER LED SLIDER BRACKET	16MM WRENCH
7	1	PASSENGER LED SLIDER BRACKET	18MM SOCKET
8	1	DRIVER LED L-BRACKET	19MM WRENCH
9	1	PASSENGER LED L-BRACKET	ALLEN WRENCH
10	1	DRIVER CENTER SENSOR TAB	RATCHET
11	1	PASSENGER CENTER SENSOR TAB	TORQUE WRENCH
12	4	SIDE SENSOR TAB	
13	2	FUSION 5 LED MOUNT	
14	6	HOLE PLUG	
15	6	M10 SERRATED FLANGE BOLT	
16	12	M10 FLAT WASHER	
17	6	M10 SPLIT LOCK WASHER	
18	6	M10 HEX NUT	
19	2	M6 HEX HEAD BOLT	
20	4	M6 CARRIAGE BOLT	
21	4	M6 HEX NUT	
22	6	M6 SPLIT LOCK WASHER	
23	6	M6 FLAT WASHER	
24	8	M8 CARRIAGE BOLT	
25	12	M8 HEX NUT	
26	12	M8 SPLIT LOCK WASHER	
27	16	M8 FLAT WASHER	
28	4	M8 BUTTON HEAD BOLT	

ANTI-SEIZE LUBRICANT MUST BE USED ON ALL STAINLESS STEEL FASTENERS TO PREVENT THREAD DAMAGE AND GALLING

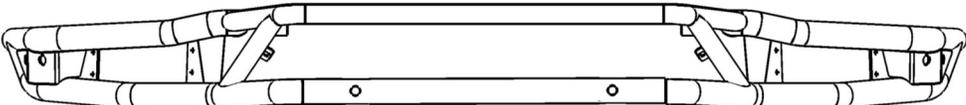
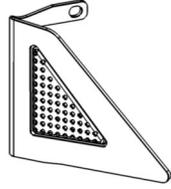
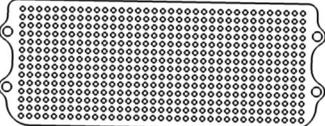
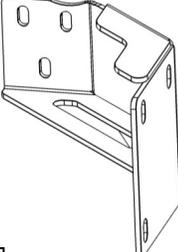
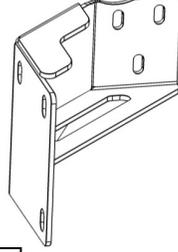
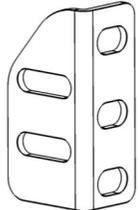
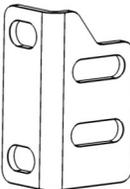
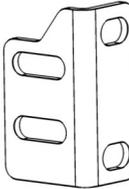
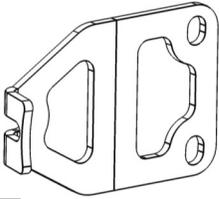
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Customer Service (800) 793-7846

CONTENT

ITEM	QUANTITY	DESCRIPTION	TOOLS NEEDED
29	6	M12 SERRATED FLANGE BOLT	
30	12	M12 FLAT WASHER	
31	6	M12 SPLIT LOCK WASHER	
32	6	M12 HEX NUT	
33	15	ZIP TIE	
34	6	DOUBLE-SIDED TAPE SQUARE	

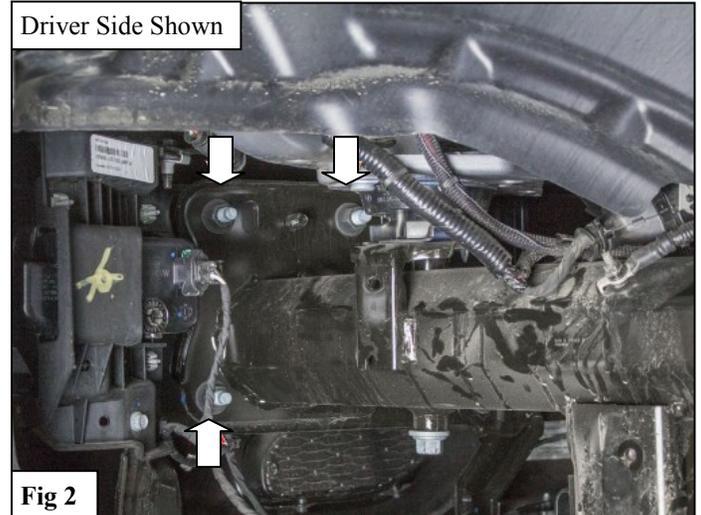
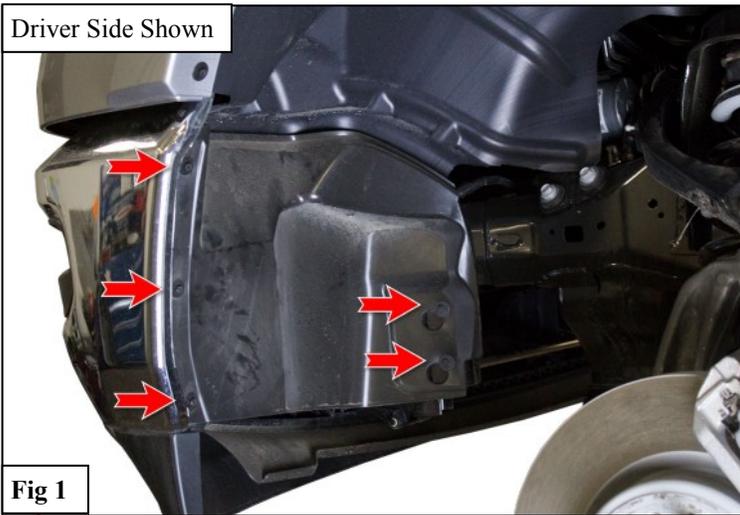
ANTI-SEIZE LUBRICANT MUST BE USED ON ALL STAINLESS STEEL FASTENERS TO PREVENT THREAD DAMAGE AND GALLING

		<div style="border: 1px solid black; padding: 5px; width: fit-content; margin: 0 auto;">Passenger Opposite</div> 		
<div style="border: 1px solid black; padding: 2px; width: fit-content; margin: 0 auto;">ITEM 1</div>			<div style="border: 1px solid black; padding: 2px; width: fit-content; margin: 0 auto;">ITEM 2</div>	
				
<div style="border: 1px solid black; padding: 2px; width: fit-content; margin: 0 auto;">ITEM 3</div>	<div style="border: 1px solid black; padding: 2px; width: fit-content; margin: 0 auto;">ITEM 4</div>	<div style="border: 1px solid black; padding: 2px; width: fit-content; margin: 0 auto;">ITEM 5</div>	<div style="border: 1px solid black; padding: 2px; width: fit-content; margin: 0 auto;">ITEM 6</div>	
				
<div style="border: 1px solid black; padding: 2px; width: fit-content; margin: 0 auto;">ITEM 7</div>	<div style="border: 1px solid black; padding: 2px; width: fit-content; margin: 0 auto;">ITEM 8</div>	<div style="border: 1px solid black; padding: 2px; width: fit-content; margin: 0 auto;">ITEM 9</div>	<div style="border: 1px solid black; padding: 2px; width: fit-content; margin: 0 auto;">ITEM 10</div>	<div style="border: 1px solid black; padding: 2px; width: fit-content; margin: 0 auto;">ITEM 11</div>
				
<div style="border: 1px solid black; padding: 2px; width: fit-content; margin: 0 auto;">ITEM 12</div>	<div style="border: 1px solid black; padding: 2px; width: fit-content; margin: 0 auto;">ITEM 13</div>	<div style="border: 1px solid black; padding: 2px; width: fit-content; margin: 0 auto;">ITEM 14</div>		

PROCEDURE

1. Remove contents from box, verify if all parts listed are present and free from damage.
Carefully read and understand all instructions before attempting installation.
Failure to identify damage before installation could lead to a rejection of any claim.

2. Unplug any connections to the OEM front bumper (sensors, fog lights ,etc).
3. Remove the front inner fender pieces by removing the 5 screws shown in **Figure 1**.
4. Remove the three frame mounted bolts from each side of the vehicle. Then, carefully remove the OEM bumper. See **Figure 2**.



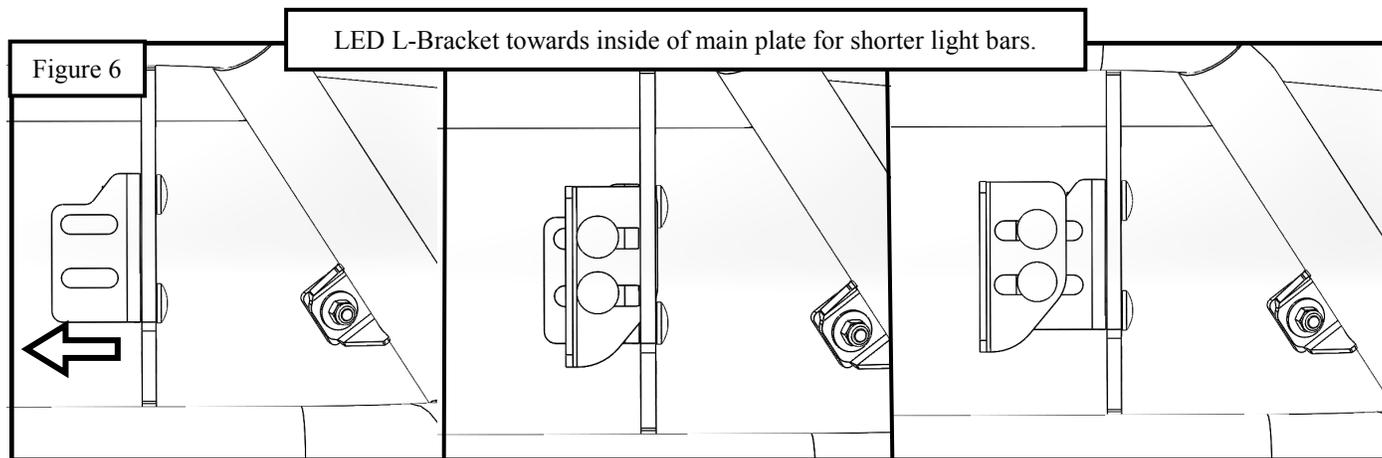
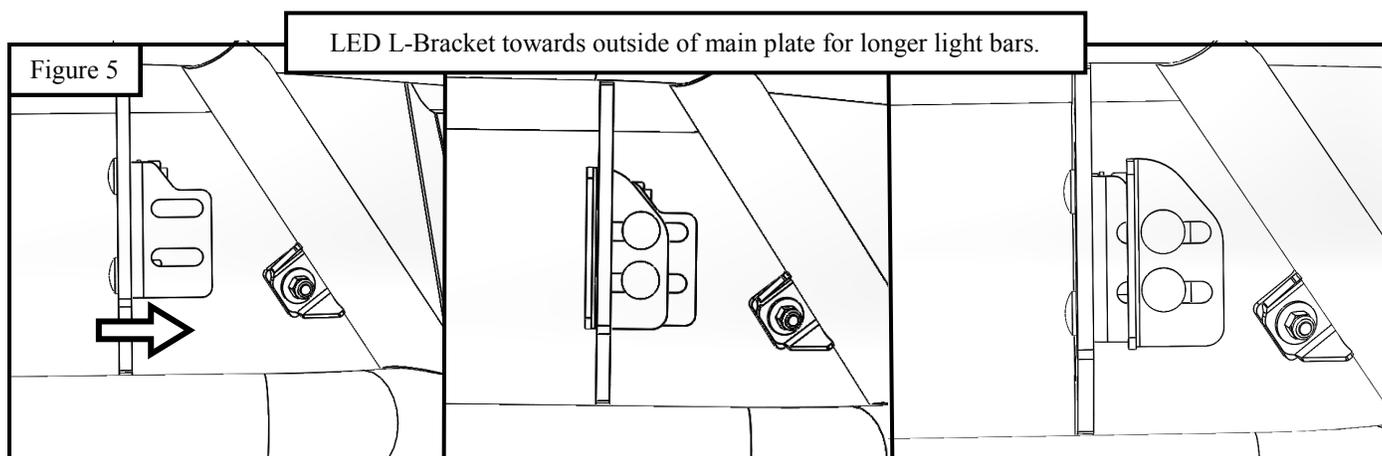
5. Unplug and remove the active valence from the vehicle if equipped. See **Figure 3**.



6. Use the supplied M12 Hardware to attach the Frame Brackets to the frame of the vehicle. See **Figure 4**.



7. Proceed to install center light bar brackets and light bar (s) (sold separately). Items 6-9 can be mounted in different configurations in order to have the necessary adjustment for various “30” inch light bar overall lengths. See **Figure 5-7**.



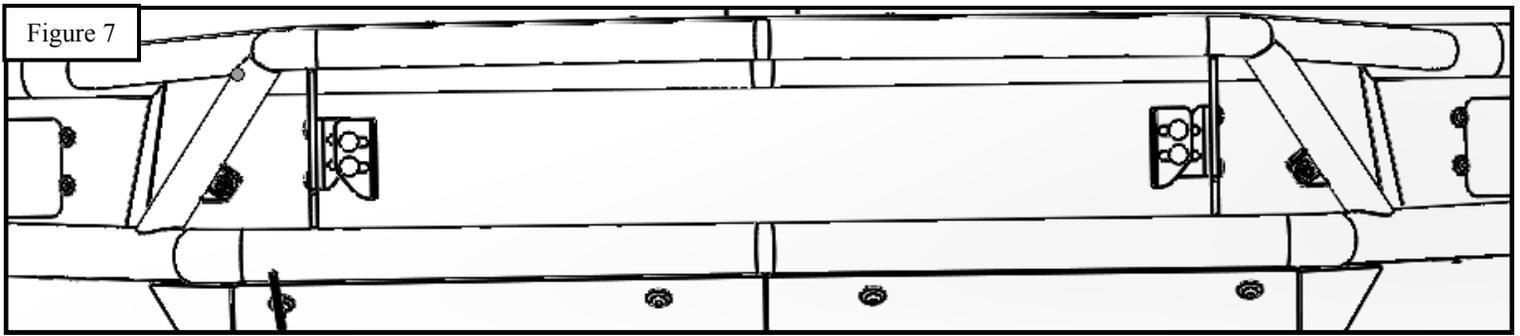
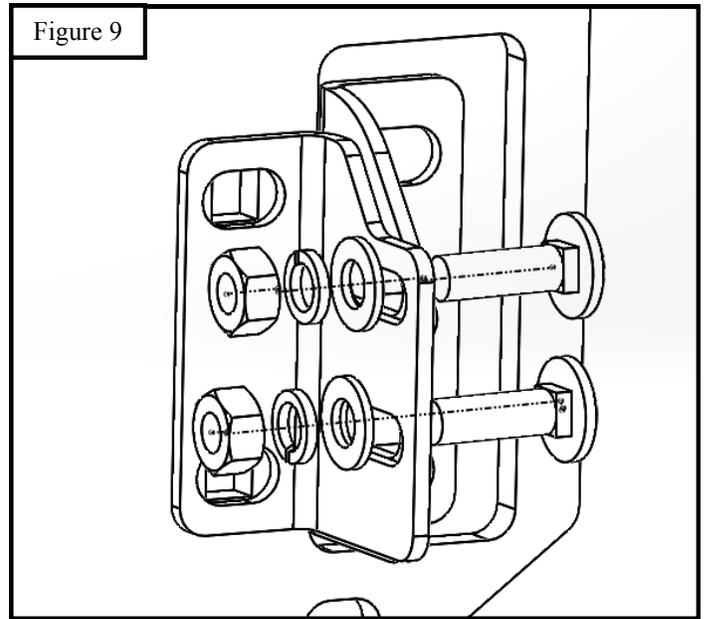
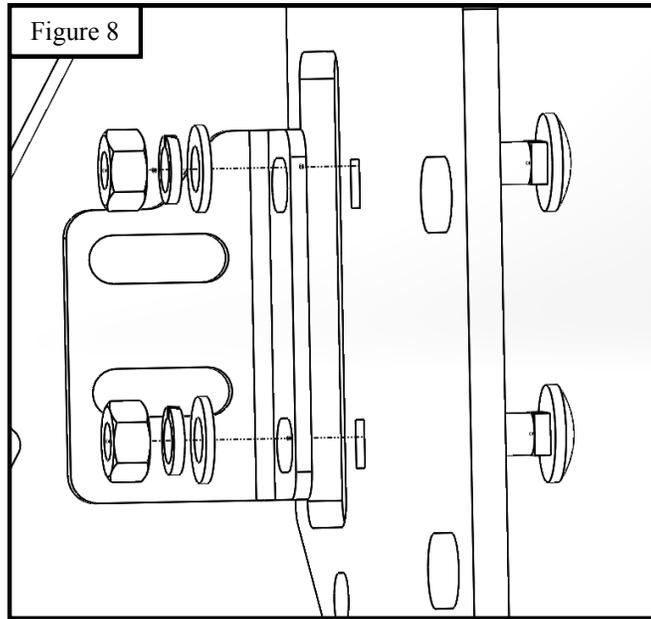
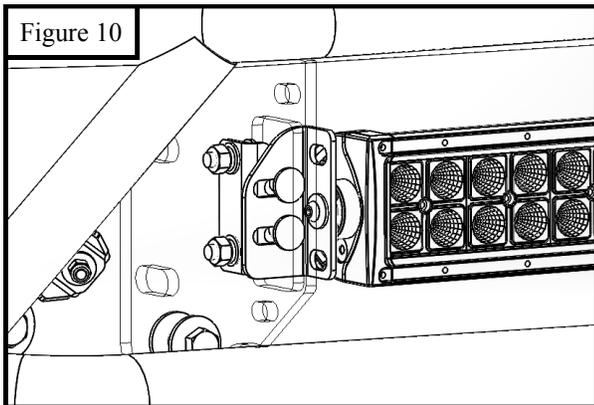


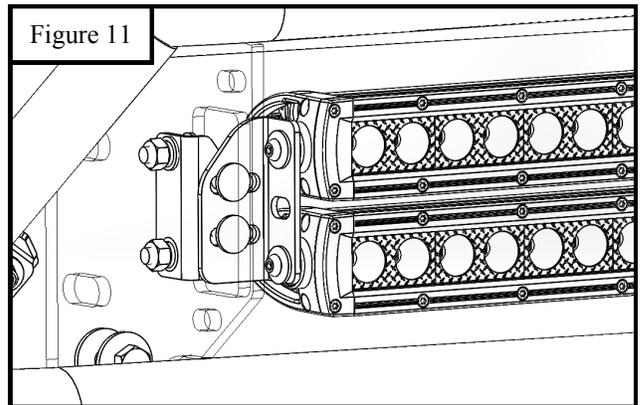
Figure 7 is an example that shows the LED brackets towards the inside adjusted in for the shortest light bar configuration.



8. Using items 24-27, fasten LED L-Brackets (8,9) to main plate. Do not tighten. See **Figure 8**.
9. Using items 24-27, fasten LED Slider Brackets (6,7) to LED L-Bracket. Do not tighten. See **Figure 9**.
10. Using hardware included in the LED light bar hardware kit, fasten to bracket according to **Figures 10-11**.
11. Position light bar as desired and tighten all M8 hardware to 15-18 ft-lbs.

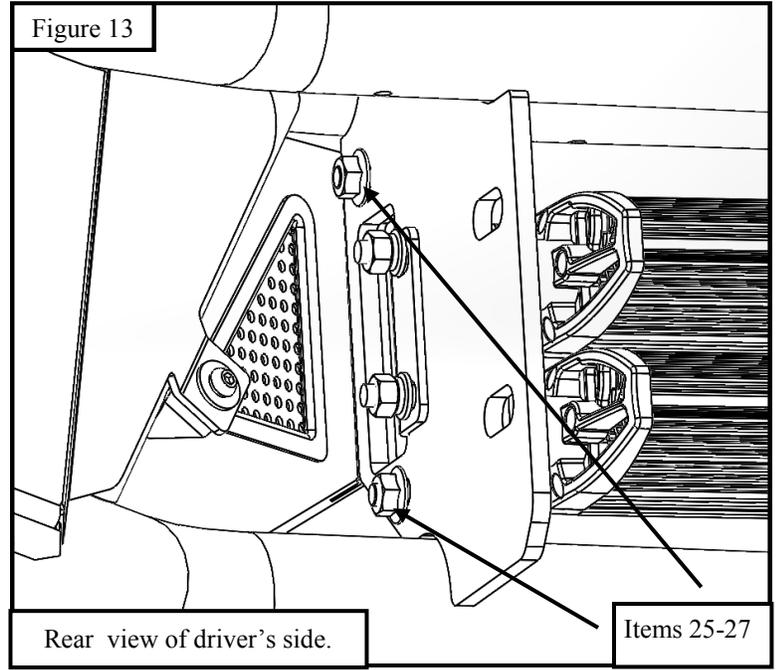
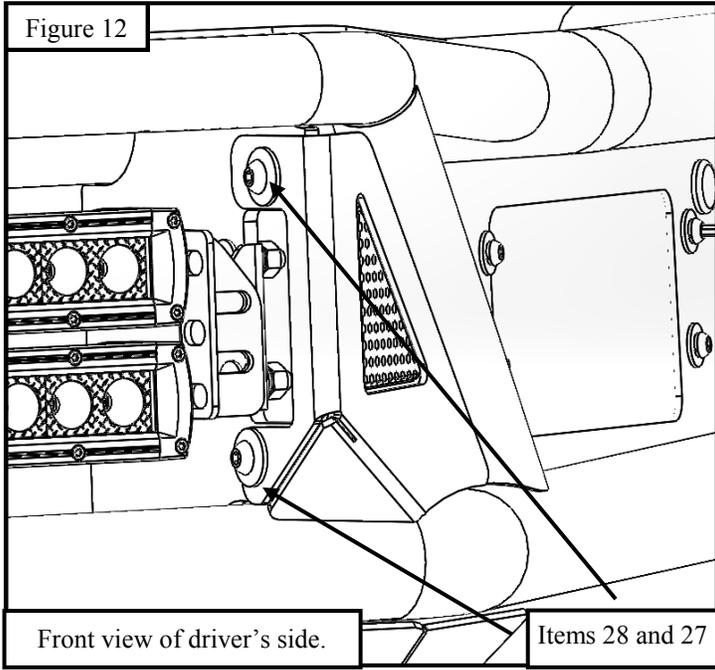


Single "Double Row" Light Bar Configuration



Double "Single Row" Light Bar Configuration

12. Position the meshed corner covers (2) as seen in **Figures 12 & 13**

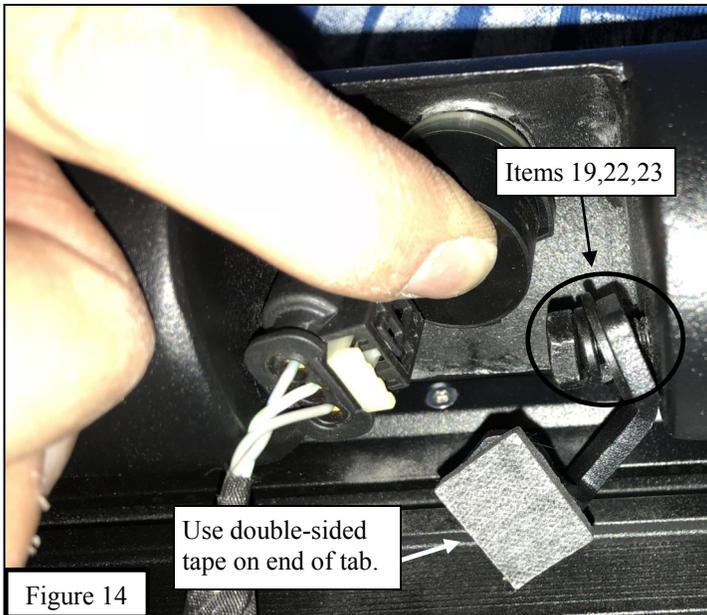


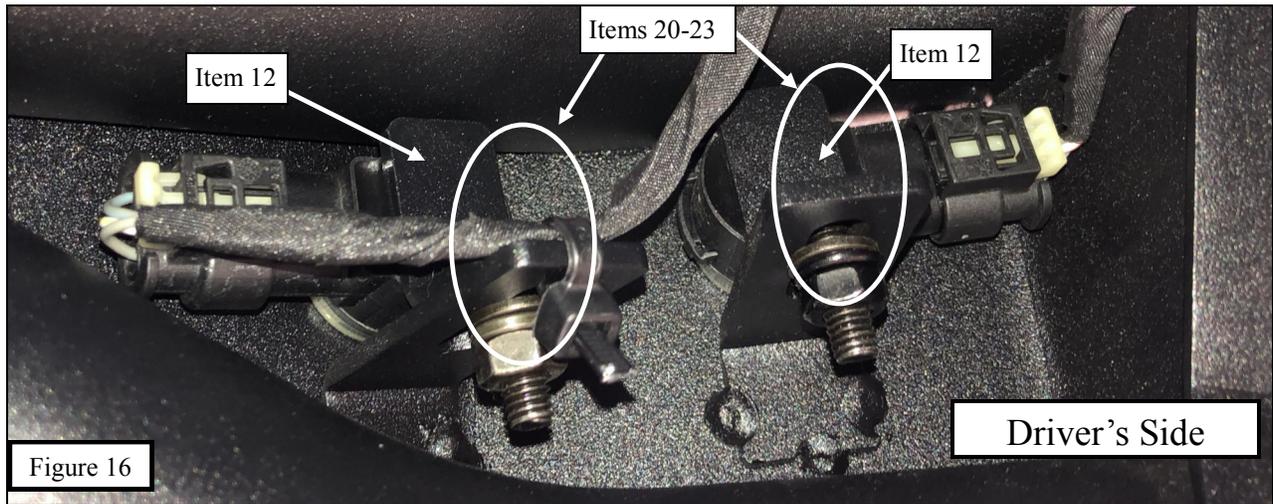
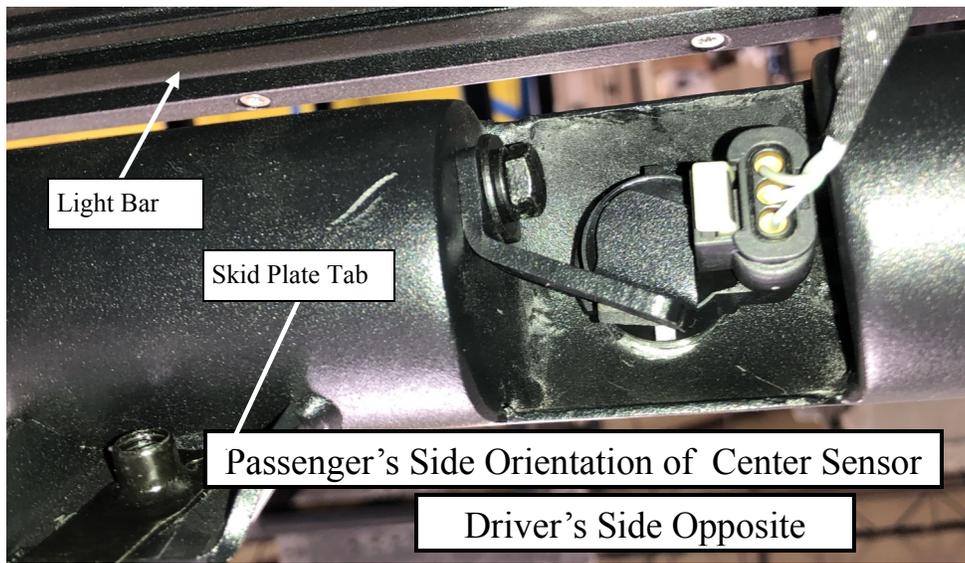
13. Use the supplied M6 Hardware and Center Sensor Tabs to install the parking sensors to the bumper. See **Figure 14 & 15**.

14. Use the supplied M6 Hardware and Side Sensor Tabs to install the 4 side sensors. See **Figure 16**.

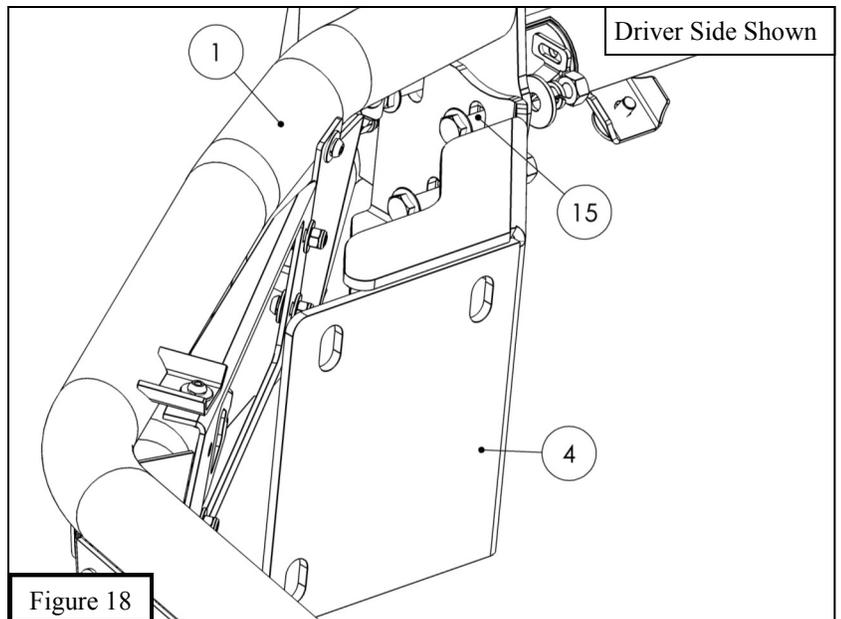
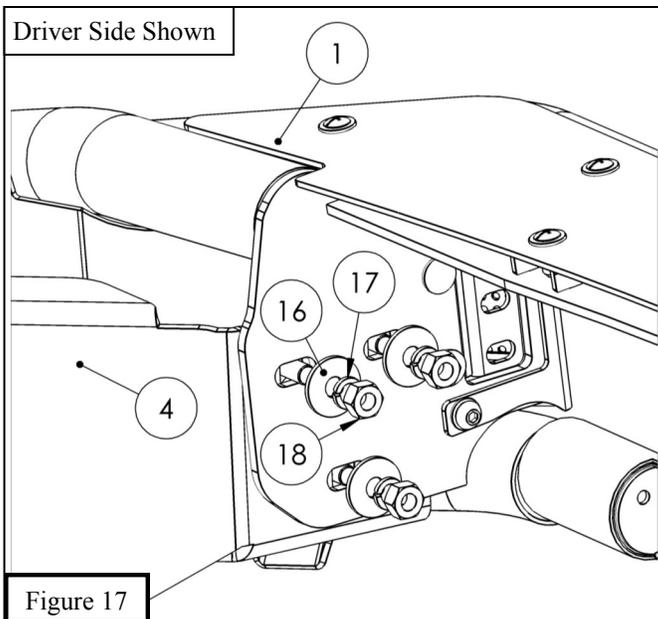
15. If sensors will not be used, install hole plugs (14) into the holes on the bumper.

Keep the orientation of the sensors the same as the stock orientation.

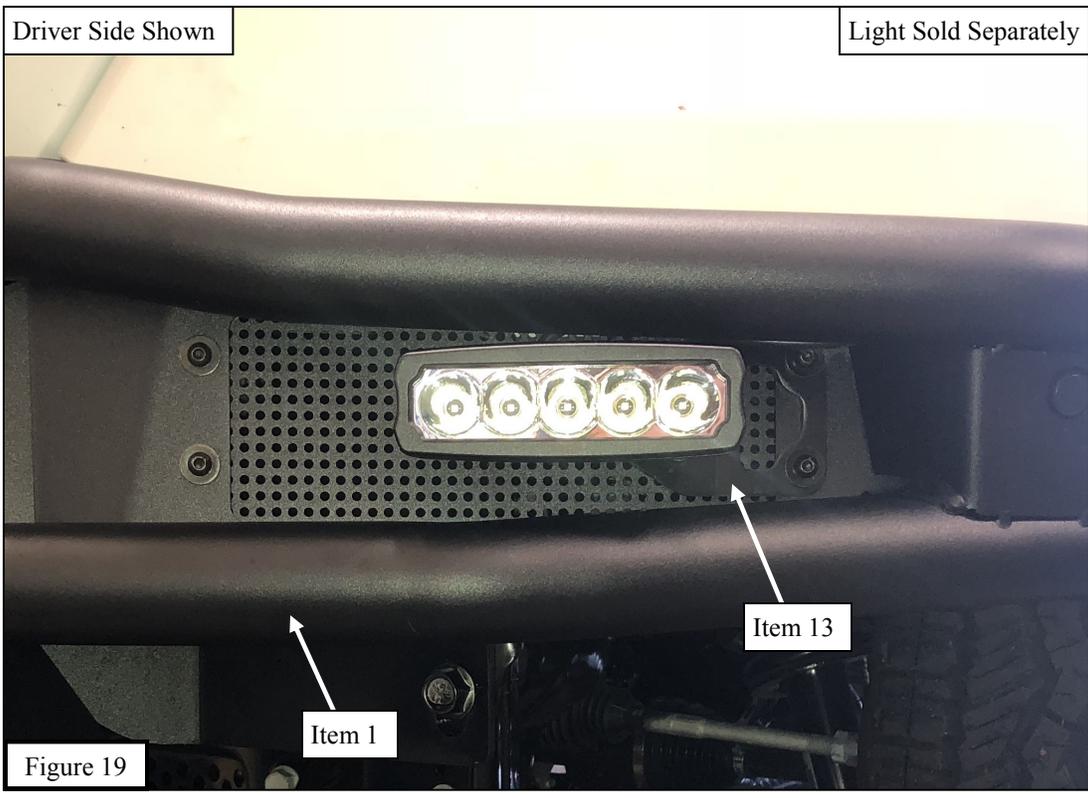




16. Use the supplied M10 Hardware to attach the Bumper (1) to the Frame Brackets (4,5). See **Figures 17 & 18**.



- 17. The Fusion 5 LED Light (sold separately) can be used along with the supplied Fusion 5 Mount (13) along with the existing hardware for the Mesh Side Covers (3). See **Figure 19**.
- 18. Align the bumper as desired and tighten all hardware as specified: M6 to 8 ft-lbs, M8 to 18 ft-lbs, M10 to 38 ft-lbs, M12 to 60 ft-lbs.



INSTALLATION COMPLETE



Lights and Skid Plate Sold Separately

CARE INSTRUCTIONS

- REGULAR WAXING IS RECOMMENDED. DO NOT USE ANY TYPE OF POLISH OR WAX THAT MAY CONTAIN ABRASIVES.
- STAINLESS STEEL PRODUCTS CAN BE CLEANED WITH MILD SOAP AND WATER. STAINLESS STEEL POLISH SHOULD BE USED TO POLISH SMALL SCRATCHES.
- GLOSS BLACK FINISHES SHOULD BE CLEANED WITH MILD SOAP AND WATER.

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WARNING



Failure to follow these instructions could lead to death, personal injury, and / or property damage.

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FASTENERS:

All Westin supplied fasteners must be utilized and installed in accordance with the installation instructions and apply torque to the specifications as defined. **DOUBLE CHECK ALL FASTENERS BEFORE INITIAL USE, AND PERIODICALLY IN THE FUTURE TO ENSURE PROPER FUNCTION AND SAFETY.**

DRILLING:

Most Westin products do not require drilling for installation. If drilling is defined as required, use caution when drilling a vehicle. **FAILURE TO REVIEW AN AREA TO BE DRILLED MAY RESULT IN PERSONAL INJURY AND/OR INJURY TO OTHERS AS WELL AS VEHICLE DAMAGE.**

EYE PROTECTION:

ALWAYS WEAR SAFETY GLASSES OR GOGGLES DURING THE INSTALLATION PROCESS TO AVOID PERSONAL INJURY.

MAXIMUM TOWING/CARRYING CAPACITY: (if applicable)

The Westin Receiver Hitches will have a visible tow rating label affixed directly on the product. User should never exceed the vehicle manufacturers maximum tow and weight rating regardless of the capacity of the hitch. **FAILURE TO FOLLOW THESE GUIDELINES WILL VOID THE WESTIN WARRANTY AND MAY RESULT IN PERSONAL INJURY AND/OR INJURY TO OTHERS AS WELL AS VEHICLE DAMAGE.**

FOR CALIFORNIA RESIDENTS ONLY-PROP 65 WARNING:

Some products may contain chemicals such as DEHP, which can cause cancer, birth defects or other reproductive harm. For more info go to www.p65warnings.ca.gov



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