

INSTALLATION INSTRUCTIONS

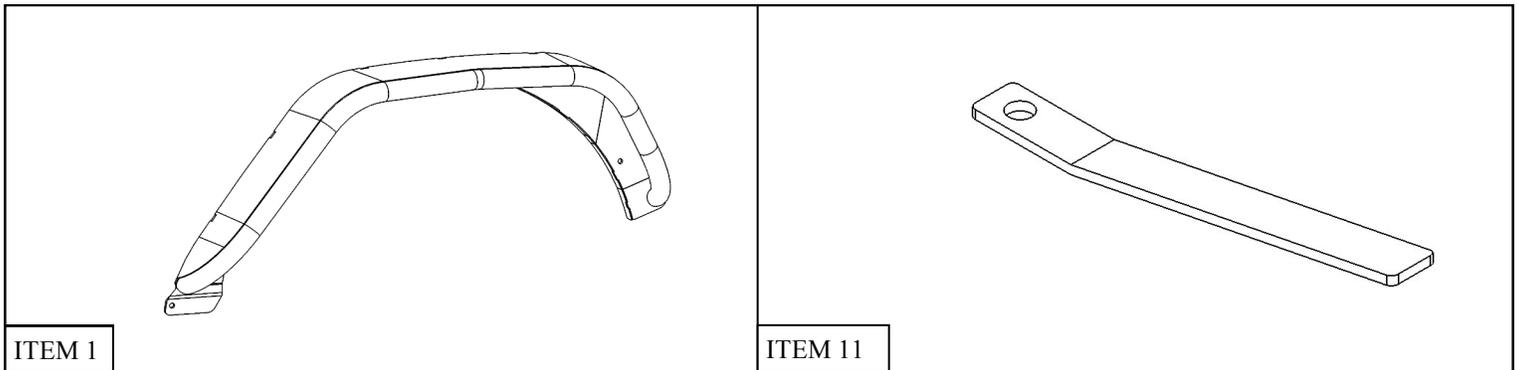
REAR TUBE FENDERS



APPLICATION:
2018-2019 Jeep Wrangler JL
PART NUMBER:
62-1035

CONTENT			
ITEM	QUANTITY	DESCRIPTION	TOOLS NEEDED
1,2	2	REAR FENDER ASSEMBLY, DRIVER (1) AND PASSENGER (2)	10MM WRENCH
3	2	WELTING	25/64" DRILL BIT
4	2	DOUBLE-SIDED TAPE	4MM ALLEN WRENCH
5	18	M6 HEX SOCKET BUTTON HEAD SCREW	RATCHET
6	18	M6 BELLEVILLE WASHER	TORQUE WRENCH
7	8	M6 SPLIT LOCK WASHER	DRILL
8	8	M6 FLAT WASHER	PRY TOOL
9	8	M6 HEX NUT	
10	12	M6 SPLINED RIVCERT	
11	1	M6 HEX HEAD CAP SCREW	
12	1	M6 RIVCERT TOOL	
13	2	FRONT CORNER DOUBLE SIDED TAPE	
14	2	REAR CORNER DOUBLE SIDED TAPE	

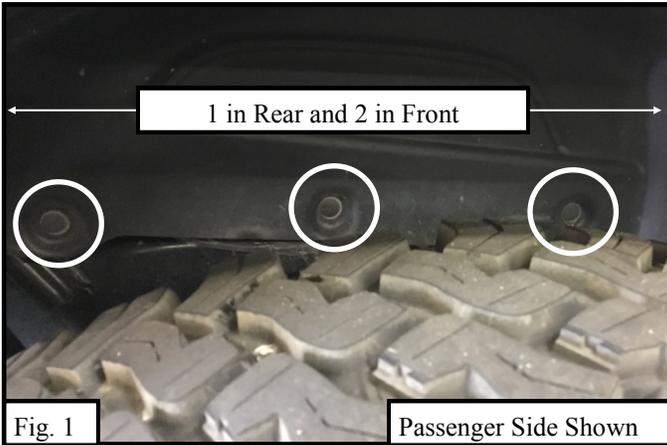
ANTI-SEIZE LUBRICANT MUST BE USED ON ALL STAINLESS STEEL FASTENERS TO PREVENT THREAD DAMAGE AND GALLING



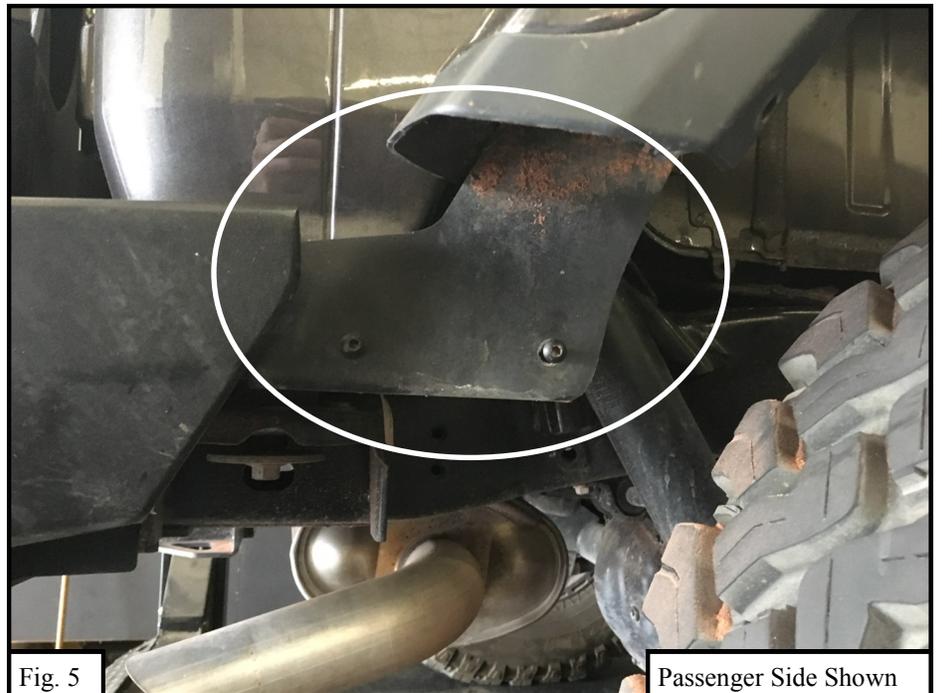
PROCEDURE

- Remove contents from box, verify if all parts listed are present and free from damage.
Carefully read and understand all instructions before attempting installation.
Failure to identify damage before installation could lead to a rejection of any claim.

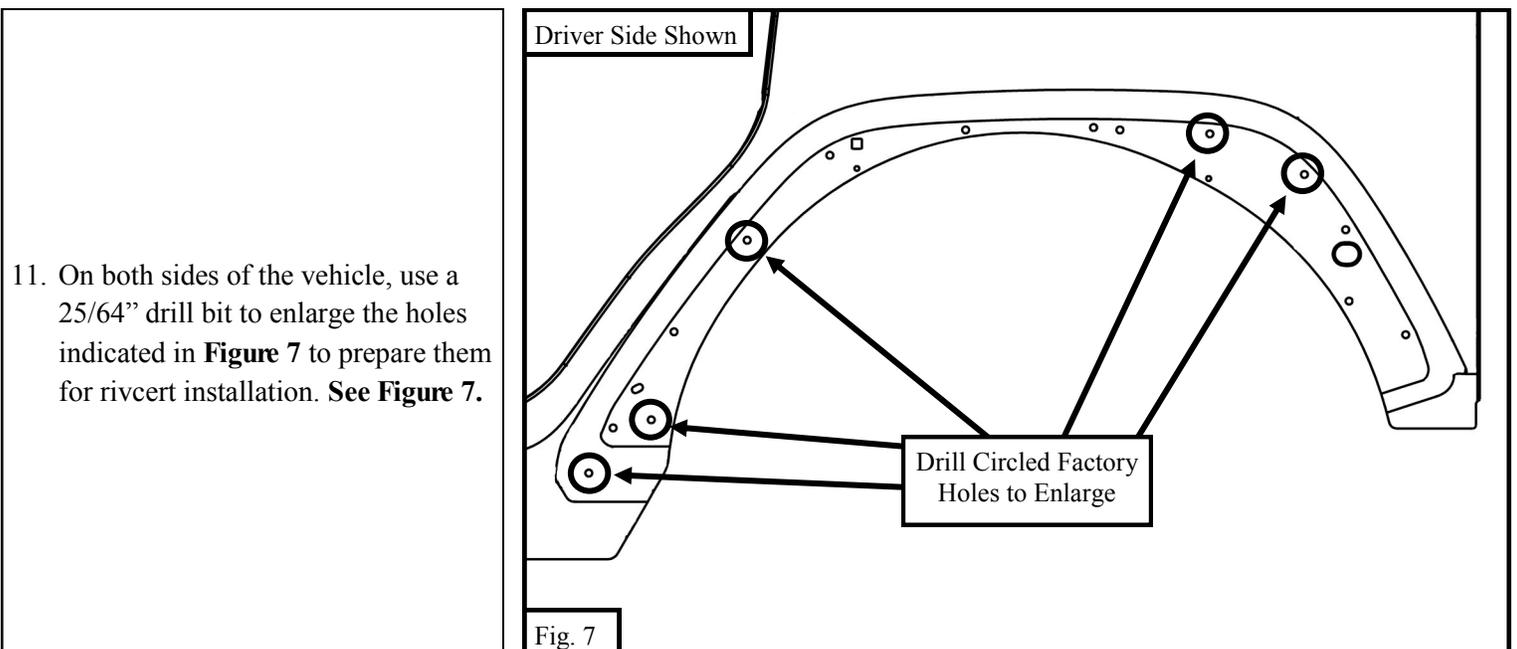
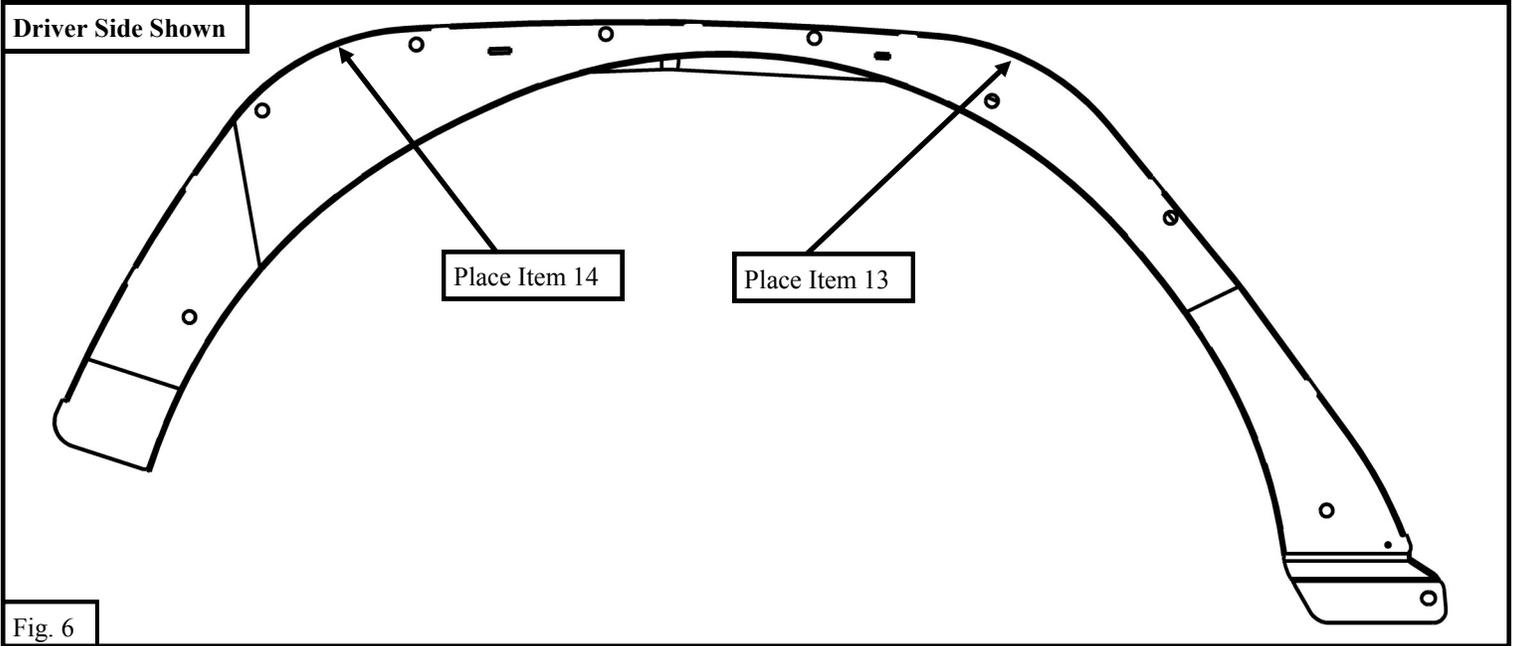
2. Begin by removing the plastic push-in rivets securing the inner fender liner to the vehicle. **Note:** There are three in the middle, two in the front, one in the rear, and two above the tire. See **Figures 1 & 2**.
3. Remove the plastic rivets that line the factory fender flare and remove the inner fender liner. See **Figure 3**.



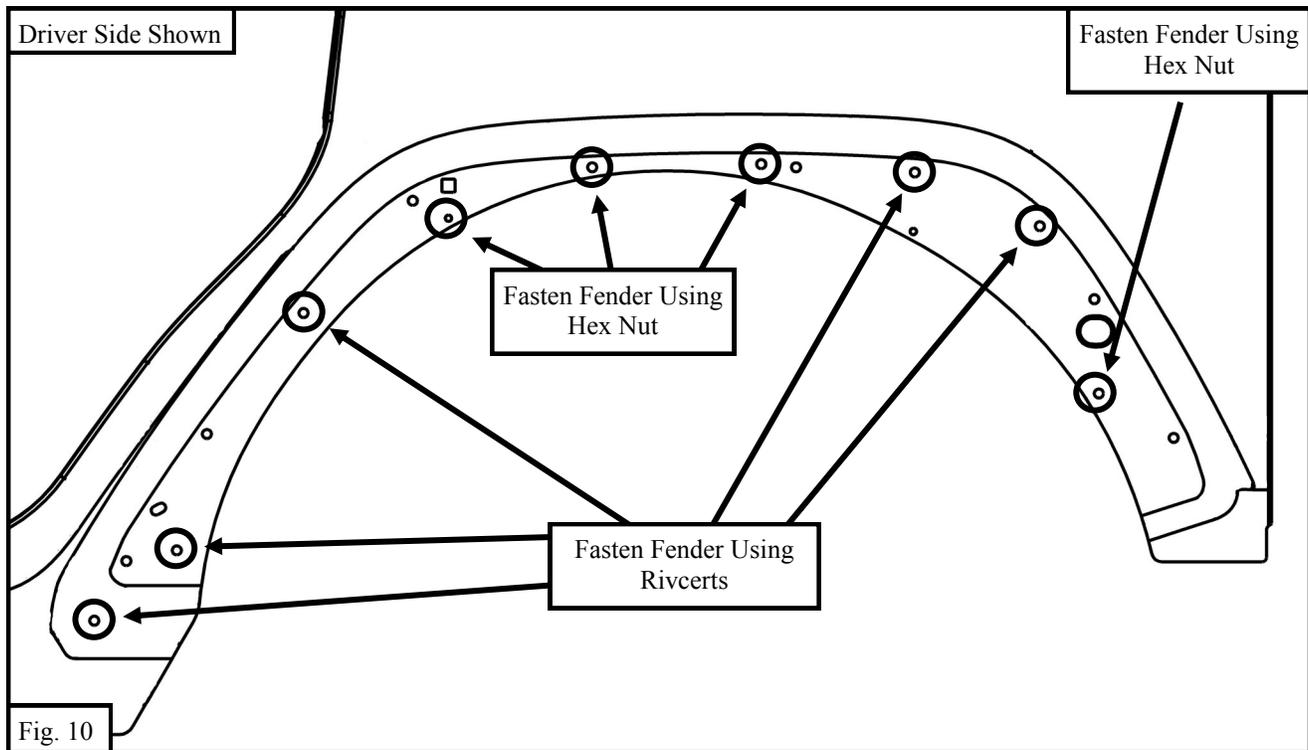
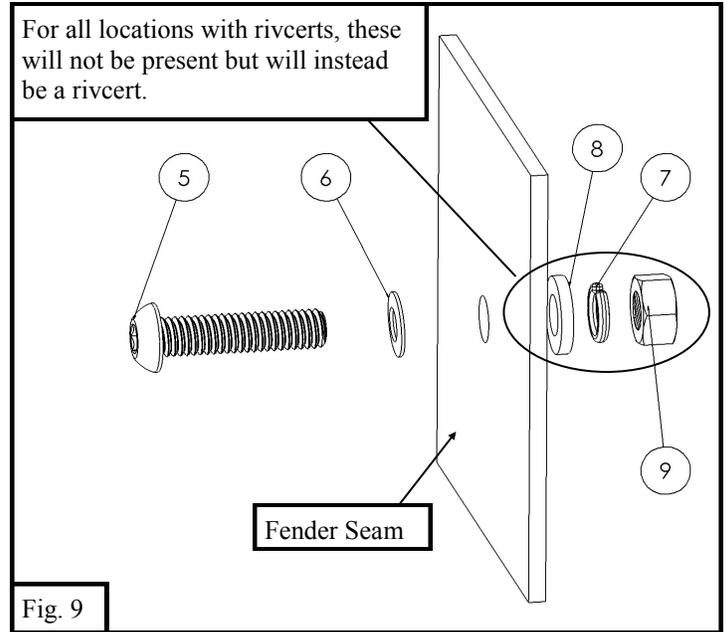
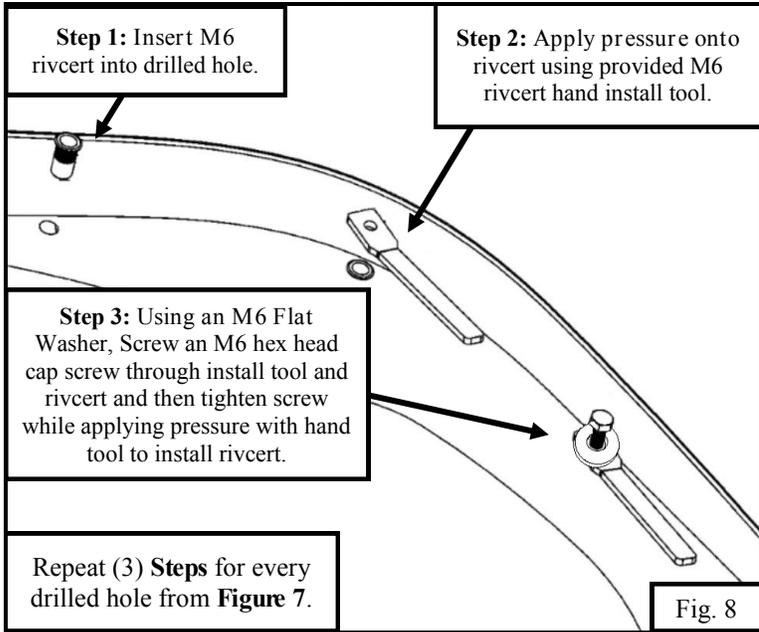
4. Remove the plastic retainer clips securing the factory fender flare to the vehicle. See **Figure 4**.
5. Remove the factory fender flare. **Note:** If the vehicle is equipped with the Westin WJ2 Rear Bumper the Closeout Panel must be uninstalled first. See **Figure 5**.



6. Starting with the driver side Rear Fender Assembly (1), place the Front Corner Double Sided Tape (13) and the Rear Corner Double Sided Tape (14) along the upper edge of the Rear Fender Assembly. See **Figure 6**.
7. In the spaces between items 13 and 14, line up the Double-Sided Tape (4) with the upper edge of the Rear Fender Assembly (1).
8. Place the Welting (3) on the Double-Sided Tape (4) so that the flat side lies on top of the double sided tape and the tubed side follows the upper edge of the Rear Fender Assembly (1). **Note:** Make triangular relief cuts around the corners as needed.
9. Cut out holes in the Double Sided Tape (4,13,14) and Welting (3) so that all holes are visible on the back of the Rear Fender Assembly (1).
10. Repeat **Steps 6-9** on the passenger side Rear Fender Assembly (2).



12. To install Rivcerts (10), follow the diagram in **Figure 8**. Using an M6 Flat Washer (8), tighten the M6 Hex Head Bolt (11) while applying pressure to the rivcert in the body of the vehicle until the Rivcert (10) is secured.
13. Place the Rear Fender Assembly (1 or 2) to the body and loosely fasten it to the body. Holes with Rivcerts (10) will use an M6 Button Head Screw (5) followed by a Belleville Washer (6). All holes marked for hex nuts will receive an M6 Button Head Screw (5) and a Belleville Washer (6) secured on the back by a Flat Washer (8), Lock Washer (7) and Hex Nut (9). See **Figures 9 & 10**.



14. Tighten all M6 hardware to 5-7 ft-lbs.
15. Trim original fender liners as needed and reinstall. **Note:** The top of the fender liners will be held by the Rear Fender Assemblies (1 & 2). Trim off as little of the fender liners as possible so that the fender liners stay firmly in place when tucked behind the rear fender assemblies.



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Thank you for choosing Westin products
for additional installation assistance please call
Customer Service (800) 793-7846
www.westinautomotive.com



WARNING



Failure to follow these instructions could lead to death, personal injury, and / or property damage.

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FASTENERS:

All Westin supplied fasteners must be utilized and installed in accordance with the installation instructions and apply torque to the specifications as defined. **DOUBLE CHECK ALL FASTENERS BEFORE INITIAL USE, AND PERIODICALLY IN THE FUTURE TO ENSURE PROPER FUNCTION AND SAFETY.**

DRILLING:

Most Westin products do not require drilling for installation. If drilling is defined as required, use caution when drilling a vehicle. **FAILURE TO REVIEW AN AREA TO BE DRILLED MAY RESULT IN PERSONAL INJURY AND/OR INJURY TO OTHERS AS WELL AS VEHICLE DAMAGE.**

EYE PROTECTION:

ALWAYS WEAR SAFETY GLASSES OR GOGGLES DURING THE INSTALLATION PROCESS TO AVOID PERSONAL INJURY.

MAXIMUM TOWING/CARRYING CAPACITY: (if applicable)

The Westin Receiver Hitches will have a visible tow rating label affixed directly on the product. User should never exceed the vehicle manufacturers maximum tow and weight rating regardless of the capacity of the hitch. **FAILURE TO FOLLOW THESE GUIDELINES WILL VOID THE WESTIN WARRANTY AND MAY RESULT IN PERSONAL INJURY AND/OR INJURY TO OTHERS AS WELL AS VEHICLE DAMAGE.**

FOR CALIFORNIA RESIDENTS ONLY-PROP 65 WARNING:

Some products may contain chemicals such as DEHP, which can cause cancer, birth defects or other reproductive harm. For more info go to www.p65warnings.ca.gov



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