

### Installation Instructions Bolt-On/Rugged Look Fender Flare Ford Super Duty F250/F350 (17-On)

FF854

Please read instructions entirely before installing this product.

Hardware Included	QTY	Hardware Included	QTY	Bolt Kit Included	QTY
		ALCOHOL TOWELETTE	4		
"U" Retention Clip	12				
Long Attachment Clip	8				

Ensure that both left and right hand front Fender Flares suit the profile of the vehicle. Note the areas where the Fender Flares come in contact with the vehicle. NOTE: Before fitting Fender Flares remove any moldings, strips or existing flares from the wheel arch. If there is a body side molding, mark where the molding is to be cut, alternatively the Fender Flare can be cut to go around the molding. Be sure to allow enough room for the extrusion. <u>No drilling of vehicle is required for Bolt-On Look Fender Flares. This is a non-drill product</u>. \*PRIOR TO ANY PAINTING & INSTALLATION, PRODUCT SHOULD BE THOROUGHLY INSPECTED FOR ALL COMPONENTS LISTED ABOVE. PRODUCT SHOULD ALSO BE TEST FITTED PRIOR TO ANY PAINTING & INSTALLATION. PLEASE CONTACT EGR Inc. FOR ANY FITMENT QUESTIONS AND OR MISSING COMPONENTS.

## FRONT FENDER FLARE INSTALLATION



**STEP 1:** Clean the body areas where the Fender Flares will makes contact. A light misting on fender using a soap and water solution can aid in proper rubber placement.



**STEP 2:** Remove all five (5) 7/32" socket head screws and retain for installation of Fender Flares.

For Technical Support/Warranty Information please call 800-757-7075 EGR Inc., 4000 East Greystone Drive, Ontario, CA 91761



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**STEP 3:** Place the Fender Flare onto the vehicle and fit into the correct position following the contours of the body. Ensure the slots in the part align with the holes in the fender from the previously removed 7/32" socket head screws.



**STEP 4:** Loosely reinstall the lowest rear 7/32" socket head screws through slot in the Fender Flare to the vehicle. Make sure the screws are securely engaged to the vehicle fender. Install provided Long Attachment Clips in remaining four (4) Fender Flare Slots. Loosely reinstall remaining 7/32 in socket head screws. Ensure part is still in the position of best fit and extrusion is in correct position before hand tightening all screws.

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### **REAR FENDER FLARE INSTALLATION**



**STEP 5:** Clean the body areas where the Fender Flares will makes contact. A light misting on fender using a soap and water solution can aid in proper rubber placement.



**STEP 6:** Place the Fender Flare onto the vehicle and fit into the correct position following the contours of the body. Use six (6) provided "U" Shaped Retention Clips to secure the Fender Flare to the body. Ensure the barb in the clip securely attaches in the slot on the Fender Flare. REPEAT ALL ABOVE STEPS FOR OPPOSITE SIDE OF VEHICLE.



**STEP 7:** Double check the front and rear Fender Flares to make sure all bolts are tight and clips are securely fastened. Your installation is now complete. Do not use abrasive cleaners.

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