

20572
20572B
2013 FORD
F-150



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Billet Grille

Install time: 45 Mins.

TOOLS REQUIRED:

Plastic Prybar
Die Grinder
Drill & 3/16 Drillbit

PARTS LIST:

(1) Billet Grille
(2) 135 Flange Brackets
(6) #10 Screws
(2) 6/32 Nylon Lock Nuts
(2) 1 1/2' M-Screws
(6) #10 Flatnuts

PLEASE READ AND UNDERSTAND ALL INSTRUCTIONS BEFORE ATTEMPTING INSTALLATION.

Step 1 Remove Factory Grille Shell

- Remove 6 Bolts along the top of the Grille Shell. (Fig. 1)
- Remove 2 Clips along the Vericle Support Bar. (Fig. 2)
- Place the Plastic Prybar in between the Grille Shell and Hood, Firmly start nudging away the Grille Shell from the Hood. (the Grille Shell is latched on with Clips.). (Fig. 3) Remove the Grille Shell.

Step 2 Installing Grille

- With a Die Grinder, Remove the Vertical and Horizontal Plastic Bars that are around the Grille. (Fig. 4 & 5)
- Place the Grille into the Grille Opening. (Fig. 6)
- With the 3/16 Drill, Drill through the Brackets and Place the #10 Screws through them Threading with a Flatnut. (Fig. 7)
- Place the M-Screws through the two inner Brackets that are on the Grille, put 135 Flange Brackets and Thread with Nylon Lock Nuts. (Fig. 8)

INSTALLATION COMPLETE

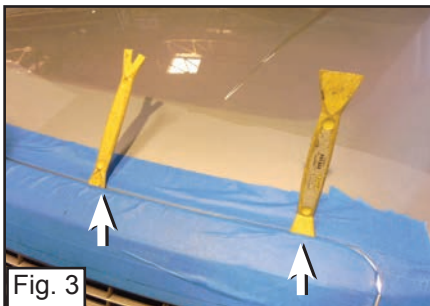


Fig. 3

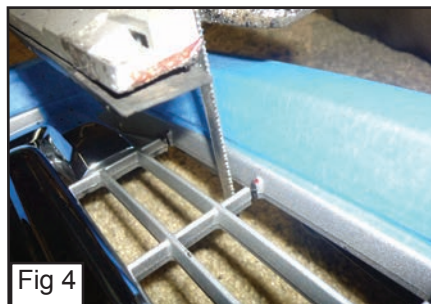


Fig 4



Fig 5



Fig 6



Fig 7

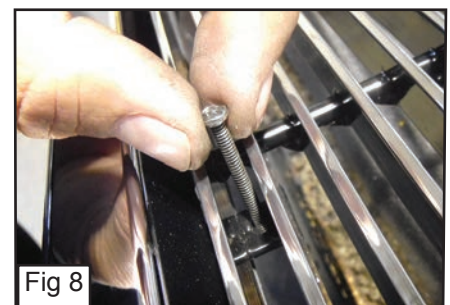


Fig 8

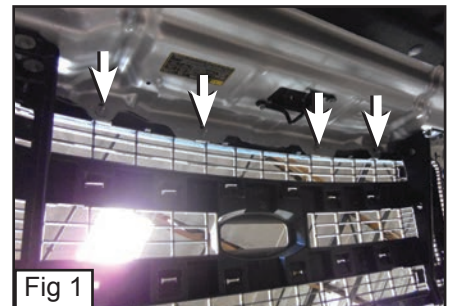
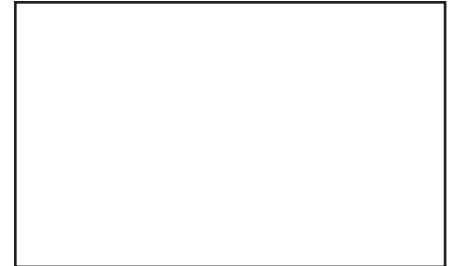


Fig 1

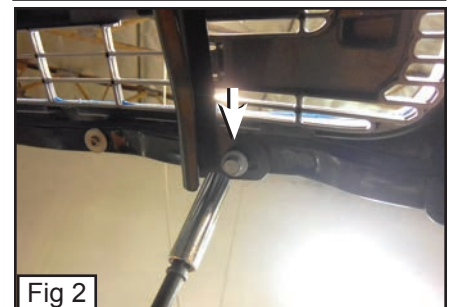


Fig 2