



**2019 GMC Sierra 1500**  
**Mud Flap Set, Front**  
**Mounting Diagram & Instructions**  
**Kit# GCR29F**

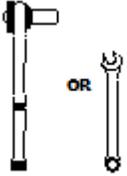
**TO BE USED WITH SIERRA CAP PART #FC001K**

**IMPORTANT:**

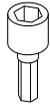
*Manufacturer is not responsible for negligent use of vehicle with mud flaps installed, including over-tightening of screws and bolts causing damage to vehicle or mud flaps.*



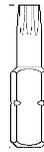
**TOOLS REQUIRED-**



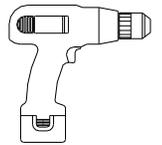
7/16" Open Wrench or  
Socket Wrench



1/4" Socket Driver



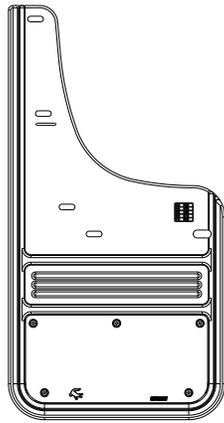
T15 Torx  
Bit



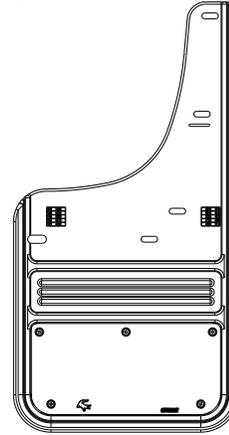
Electric or Rechargeable  
Drill

**FLAPS**

(1) Flap Assy  
Rear, DS



(1) Flap Assy  
Rear, PS

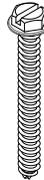


**PARTS BAG # 767777**

a) (4) Screw, Button Head  
1/4"-20UNC x 5/8", SS ox.  
Part #014078



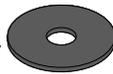
b) (2) Screw, Sheet Metal, Blk Ox.  
1/4" Hex Washer Head #8-15 x 1.5"  
Part #016053



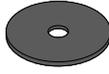
c) (6) Screw, Sheet Metal, Blk Ox.  
1/4" Hex Washer Head, #8-18x1"  
Part # 016055



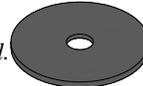
d) (2) Washer, Flat  
0.281" x 1", 18g, SS, oxid.  
Part #018069



e) (6) Washer, Flat  
0.203" x 1", 18g, SS, oxid.  
Part #018070



f) (2) Washer, Flat  
0.203" x 1.5", SS, oxid.  
Part #018072



g) (2) Washer, Flat  
0.281" x 1", 18g, SS, oxid.  
Part #018084



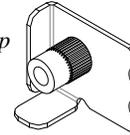
h) (2) Spring Nut  
1/4"-20UNC, 27/32" Reach  
Part #028006



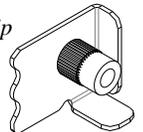
i) (2) Spacer, Nylon  
0.5" x .0257" x 0.5"  
Part #054063



j) (1) Mud Flap Clip  
Driver Side  
Part # 769312

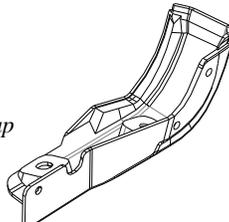


k) (1) Mud Flap Clip  
Passenger Side  
Part #769313

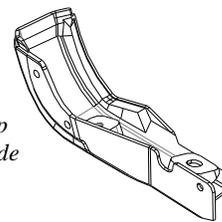


**SOLD SEPARATELY:**

(1) Molded Cap  
Driver's Side



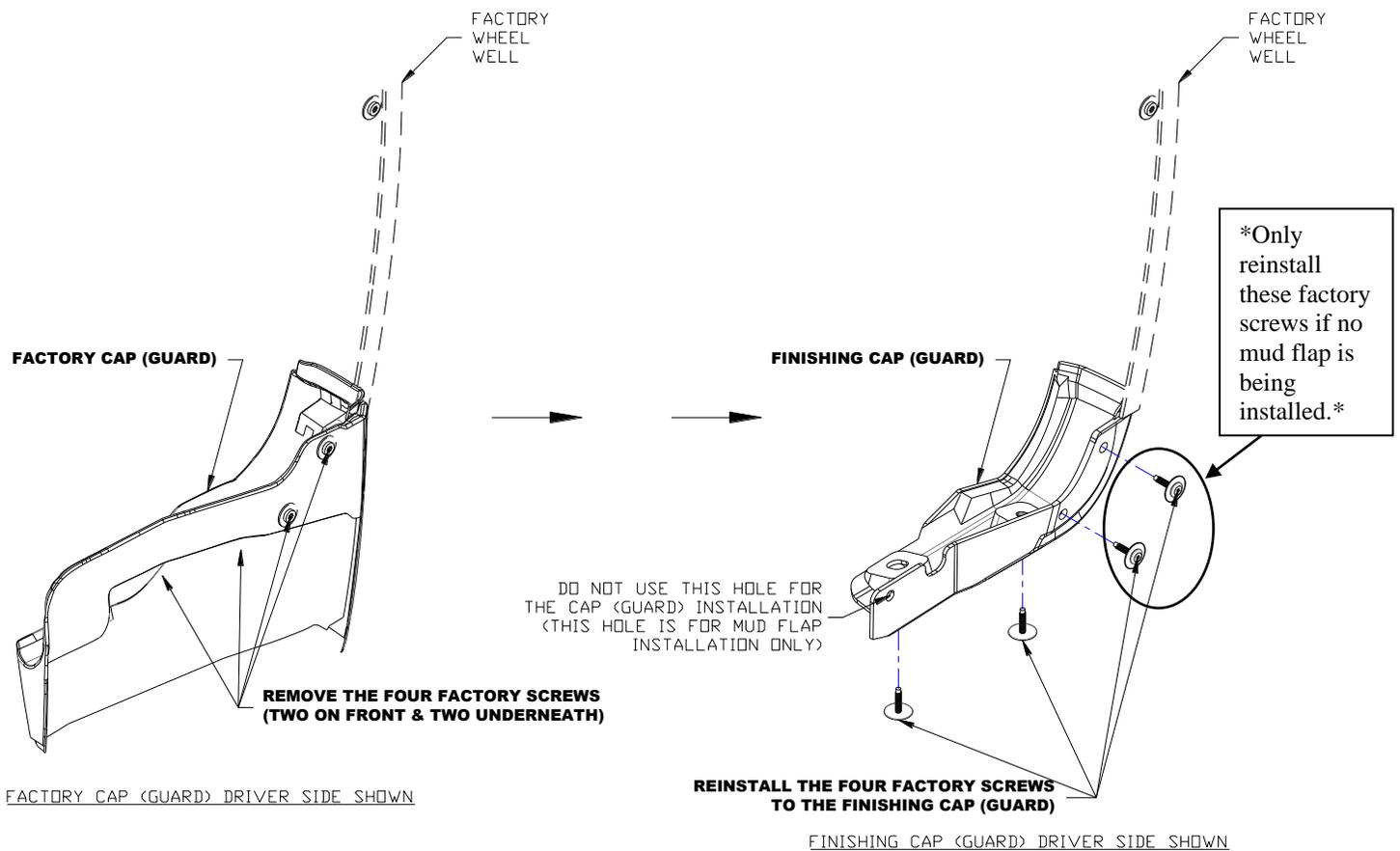
(1) Molded Cap  
Passenger's Side



# INSTALLATION *(For ease of installation it is suggested that the wheel be removed)*

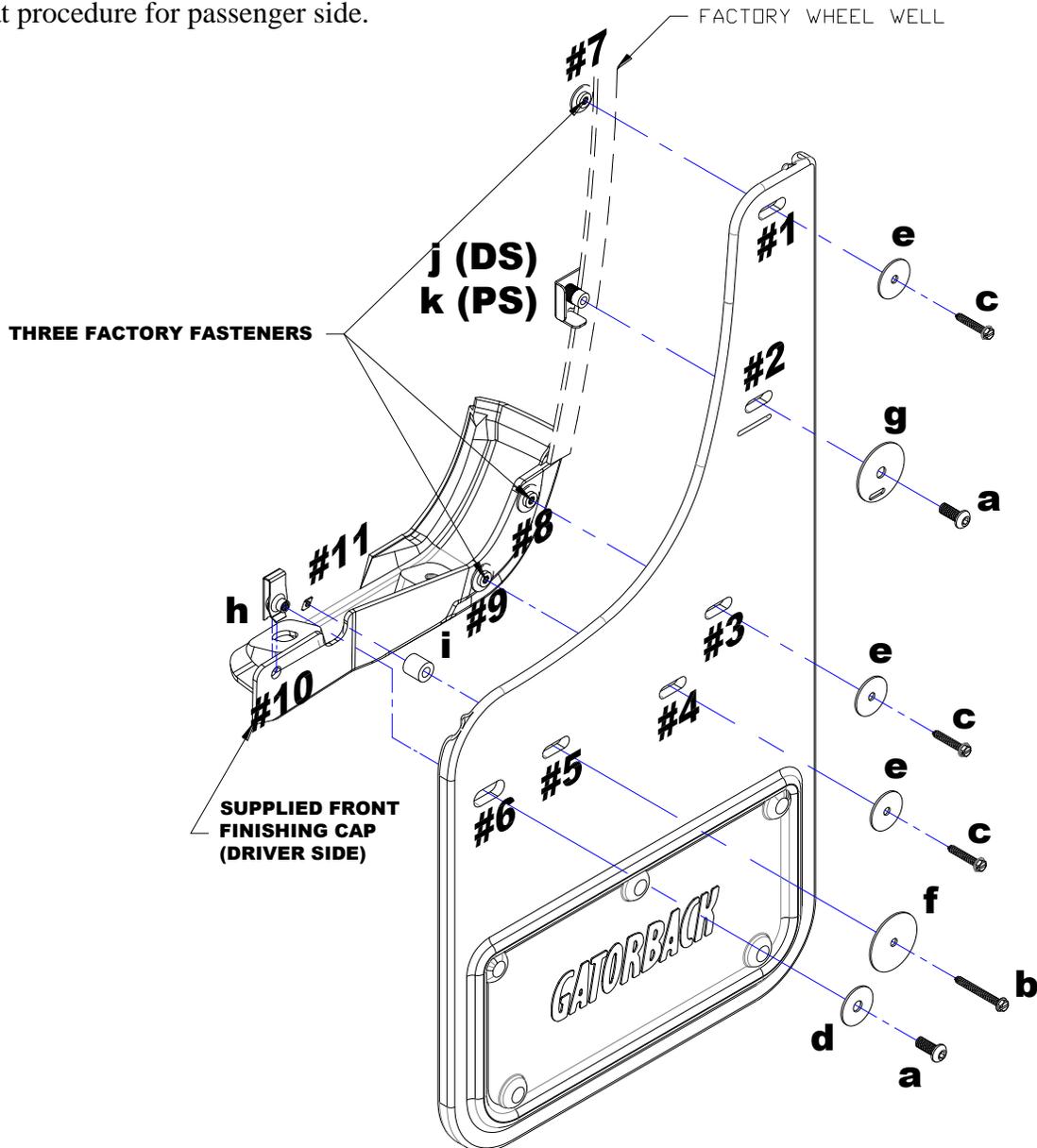
## CAPS:

1. Remove the 4 factory screws from the existing factory guard. Set this hardware aside for later reinstallation.
2. Because there is no external access to the interior push pin like on the rear guard, the front guard must be pulled off by hand.
3. Slightly peel back the red 3M tape on the finishing cap and fold back so it can be fully peeled after cap is in place.
4. Position cap, ensuring the top lip of the cap slides under the fender molding as shown.
5. If installing Gatorback Mud Flaps, reinstall the two factory screws on the underside of the finishing cap. If no flaps are being installed, reinstall the four factory screws to secure the cap. Be careful not to overtighten.
6. Finish peeling 3M tape and press firmly on the bottom and side of the finishing cap to ensure a proper seal.
7. Repeat procedure on passenger side.



## MUD FLAPS:

1. Before you install your Mud Flap Set, see the diagram and parts list for all necessary parts. Start on driver's side.
2. Remove factory screw from wheel well hole #7. \*Note\* Factory screws on holes #8 & #9 will have been removed during cap installation.
3. Install spring nut (h) on plastic cap hole #10.
4. Loosely install mount clip (j) on mud flap hole #2 using a cap screw (a) and flat washer (g).
5. Loosely secure mud flap through hole #5 into factory hole #11 using a sheet metal screw (b) and flat washer (f), placing a spacer (i) between the mud flap and factory hole.
6. Secure mud flap through hole #6 into spring nut on plastic cap hole #10 using supplied cap screw (a) and washer (d).
7. Install mount clip (j) on hole #2 behind the fender lip.
8. Secure mud flap through hole #1 into hole #7 using supplied screw (c) and washer (e).
8. Secure the mud flap through hole #3 and #4 into holes #8 & #9 using supplied screws (c) and washers (e). Loosely secure at this point.
9. Align the top of the mud flap with the beveled edge of the factory flare. Tighten fastener on hole #1.
10. Using a bubble level or other levelling tool, ensure that the mud flap is level. Tighten fasteners.
11. Repeat procedure for passenger side.



Please check out our YouTube channel to see an install video for this application.



Sierra Front



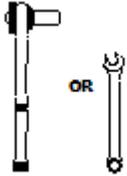
**2019 GMC Sierra 1500**  
**Mud Flap Set, Rear**  
**Mounting Diagram & Instructions**  
**Kit# GCR29R**

**TO BE USED WITH SIERRA CAP PART #FC001K**

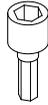
**IMPORTANT:**

**Manufacturer is not responsible for negligent use of vehicle with mud flaps installed, including over-tightening of screws and bolts causing damage to vehicle or mud flaps.**

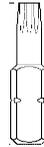
**TOOLS REQUIRED-**



7/16" Open Wrench or  
Socket Wrench



1/4" Socket Driver

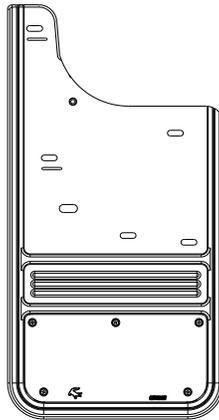


T15 Torx  
Bit

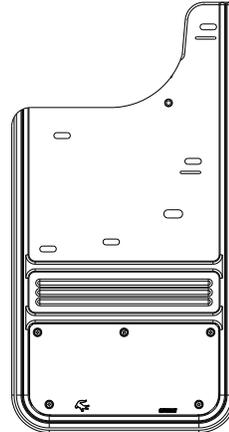
Electric or Rechargeable  
Drill

**FLAPS**

(1) Flap Assy  
Rear, DS

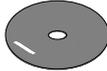


(1) Flap Assy  
Rear, PS



**PARTS BAG # 767778**

a) (4) Washer, Flat  
0.281" x 1", 18g, SS, ox.  
Part #018079



b) (6) Washer, Flat  
0.203" x 1", 18g, SS, ox.  
Part #018070



c) (2) Washer, Flat  
0.281" x 1", 18g, SS, ox.  
Part #018069



d) (6) Cap Screw,  
1/4"-20UNC x 5/8"  
Part #014071



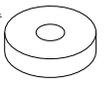
e) (6) Screw, Sheet Metal, Blk Ox  
1/4" Hex Washer Head, #8-18x1"  
Part # 016055



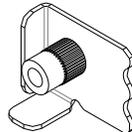
f) (2) Spring Nut  
1/4"-20UNC, 27/32" Reach  
Part #028006



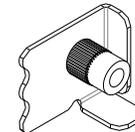
g) (2) Washer, Flat  
5/16" x 1" HDPE  
Part #018036



h) (2) Mud Flap Clip  
Driver Side  
Part # 769312

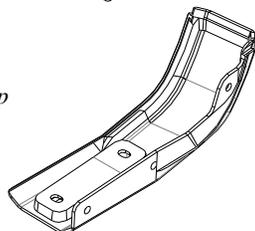


i) (2) Mud Flap Clip  
Passenger Side  
Part #769313

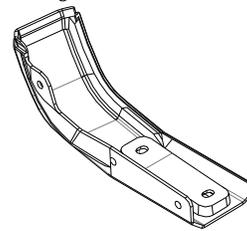


**SOLD SEPARATELY:**

(1) Molded Cap  
Driver's Side



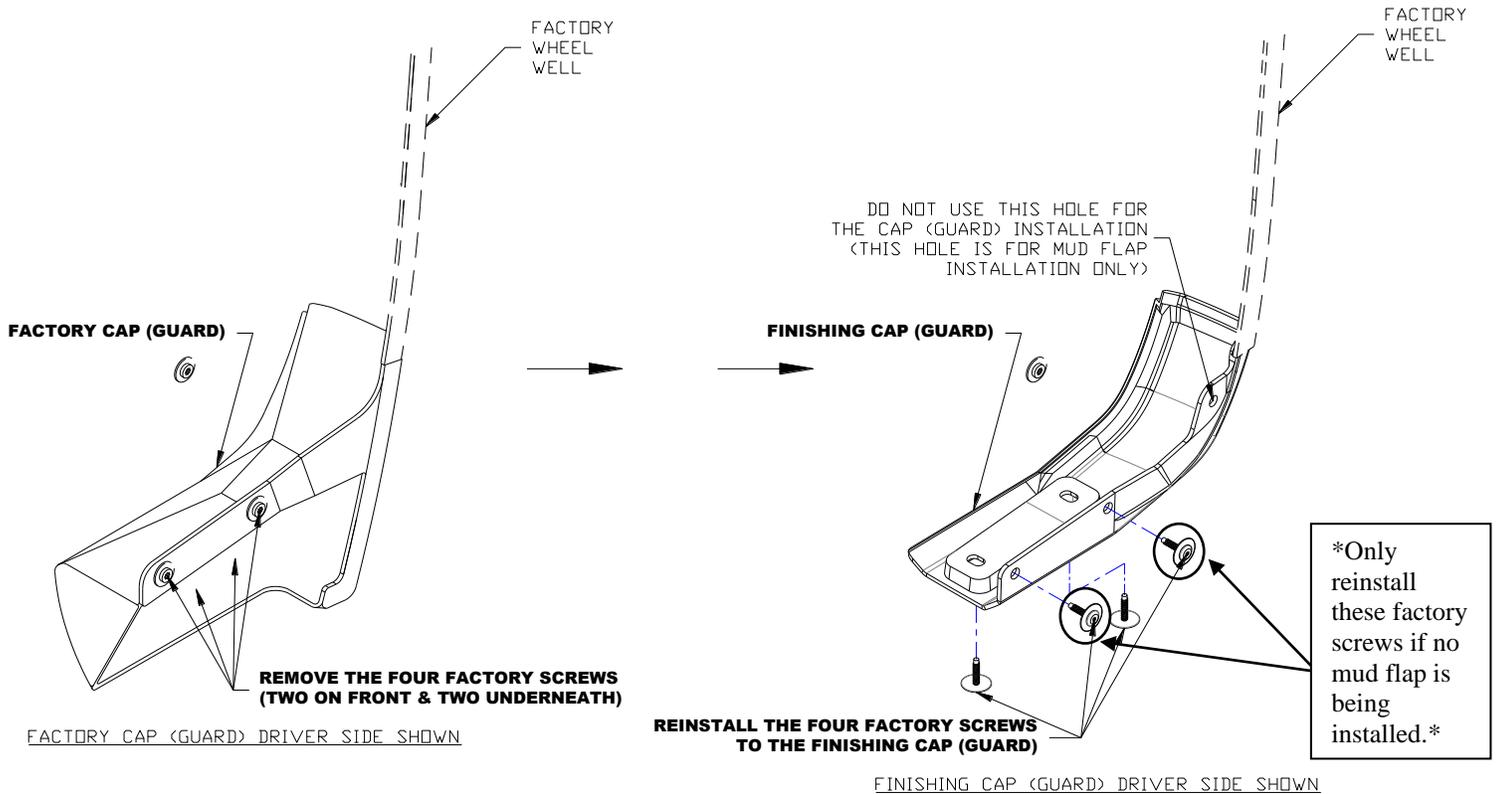
(1) Molded Cap  
Passenger's Side



## INSTALLATION *(For ease of installation it is suggested that the wheel be removed)*

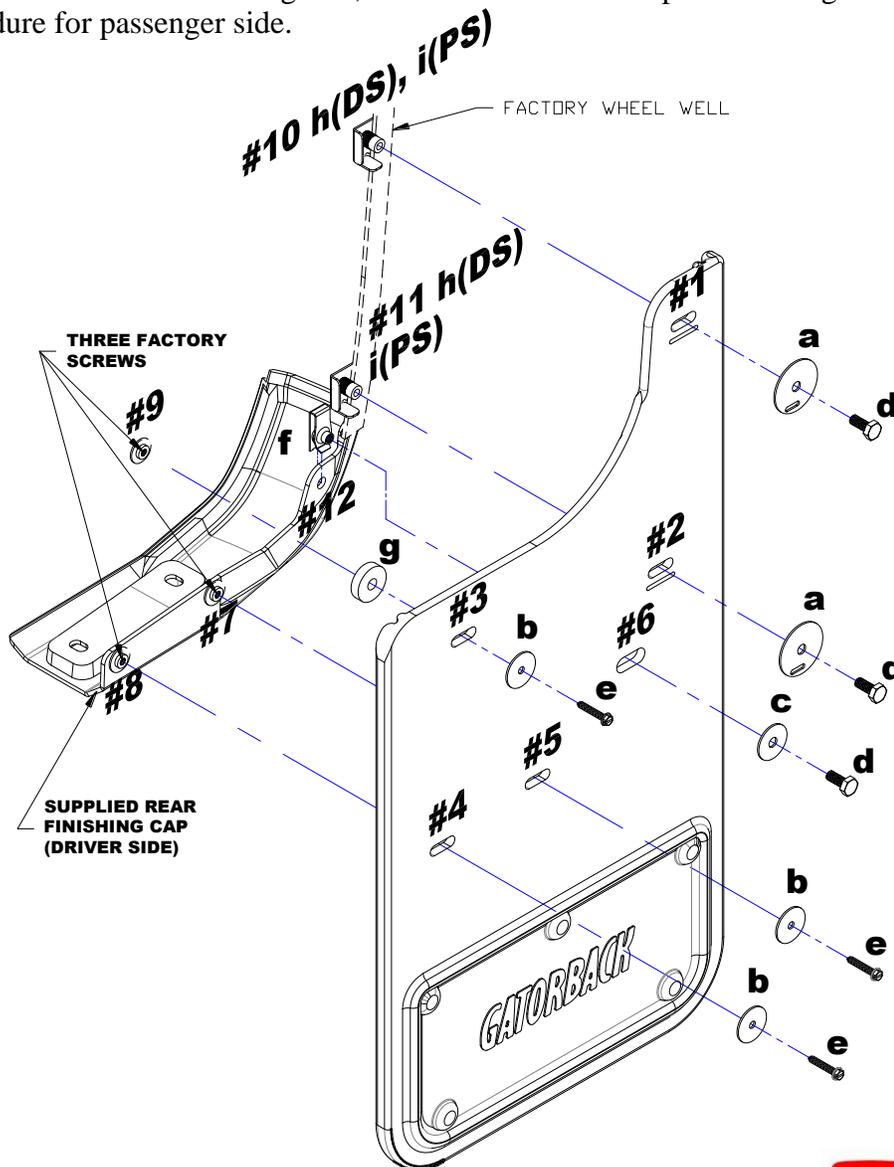
### CAPS:

1. Remove the 4 factory screws from the existing factory guard. Set this hardware aside for later reinstallation.
2. Use a 5/16" socket on an extension to collapse the push pin on the inside of the factory cap. You can reach the push pin through the cavity of the fender (See video).  
pin through the cavity of the fender (See video).
3. Slightly peel back the red 3M tape on the finishing cap and fold back so it can be fully peeled after cap is in place.
4. Position cap, ensuring the top lip of the cap slides under the fender molding as shown.
5. If installing Gatorback Mud Flaps, reinstall the two factory screws on the underside of the finishing cap. If no flaps are being installed, reinstall the four factory screws to secure the cap. Be careful not to overtighten.  
**\*Note\*** On the rear caps, the empty screw slot on the cap is specifically for our Gatorback mud flap installation and has no corresponding factory screw.
6. Finish peeling 3M tape and press firmly on the bottom and side of the finishing cap to ensure a proper seal.
7. Repeat procedure on passenger side.



## MUD FLAPS:

2. Before you install your Mud Flap Set, see the diagram and parts list for all necessary parts. Start on the driver's side.
2. Remove factory screw from wheel well hole #9. \*Note\* Factory screws on holes #7 & #8 will have been removed during cap installation.
3. Install spring nut (f) on plastic cap hole #12.
4. Loosely install mount clip to mud flap holes #1 & #2 using a cap screw (d) and flat washer (a)
5. Secure mud flap through hole #3 into factory hole #9 using supplied screw (e), washer (b), and plastic washer (g).
6. Secure mount clips on holes #1 & #2 behind fender lip.
7. Secure the mud flap through hole #6 into spring nut on hole #12 using supplied bolt (d) and washer (c). Loosely secure at this point.
8. Secure mud flap through holes #4 & #5 into plastic cap holes #7 & #8 supplied screws (e) and washers (b). Loosely secure at this point
9. Using a bubble level or other levelling tool, ensure that the mud flap is level. Tighten fasteners.
10. Repeat procedure for passenger side.



Please check out our YouTube channel to see an install video for this application.



Sierra Rear