



**2005-2020 Nissan Frontier**  
**Mud Flap Set, Front**  
**Mounting Diagram & Instructions**  
**Kit# GCR53F**

**IMPORTANT:**

*Manufacturer is not responsible for negligent use of vehicle with mud flaps installed, including over-tightening of screws and bolts causing damage to vehicle or mud flaps.*



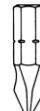
**TOOLS REQUIRED-**



*Electric or Rechargeable Drill*



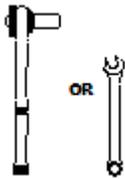
*1/4" Drill Bit*



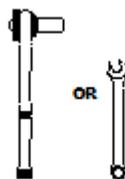
*Phillips Head Bit*



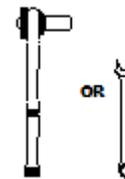
*Vice Grips*



*5/16" Open Wrench or Socket Wrench*



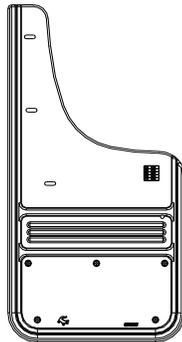
*3/8" Open Wrench or Socket Wrench*



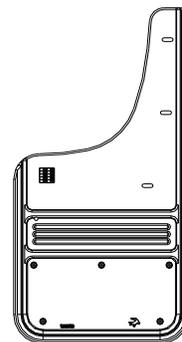
*7/16" Open Wrench or Socket Wrench*

**FLAPS**

*(1) Flap Assembly, Front, DS*



*(1) Flap Assembly Front, PS*



**PARTS BAG # 768189**

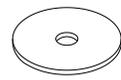
*a) (6) Washer, Flat 0.203" x 1.5", Blk Oxid. Part #018072*



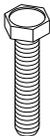
*b) (4) Washer, Flat 0.281" x 1", Blk Oxid. Part # 018069*



*c) (8) Washer, Flat 0.203" x 0.781" SS Part # 018018*



*d) (4) Screw, Machine 18-8SS, 10-24x1, Hex Hd Part #012022*



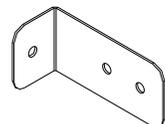
*e) (6) Screw, Sheet Metal, SS #10-12 x 1-1/4" Phillips Head Part # 010027*



*f) (2) Capscrew 1/4"-20 x 1", Blk Oxid. Part # 014073*



*g) (2) "L" Bracket Front Part #768187*



*g) (4) Washer, Lock 18-8SS, Helicoil Part #024001*



*h) (2) Washer, Lock 1/4", Helicoil, SS Part #024000*



*i) (4) Nut, Hex #10-24, SS Part #025003*

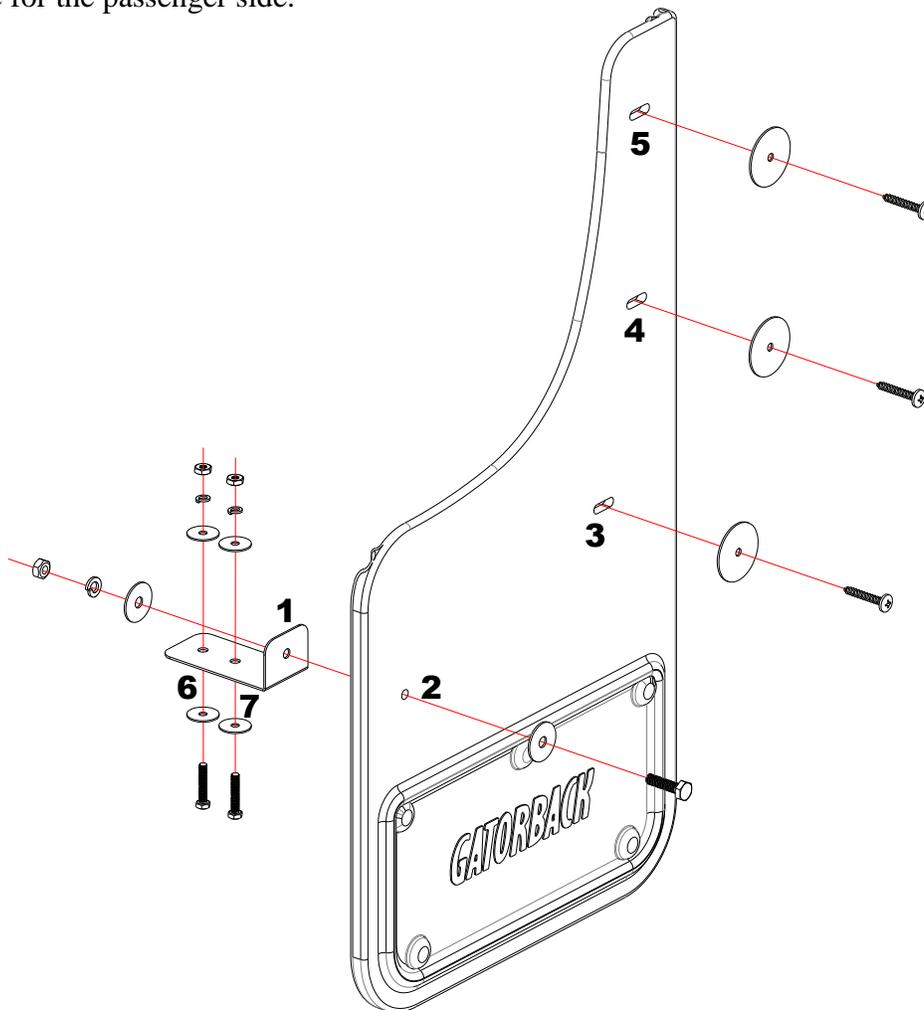


*j) (2) Nut, Hex 1/4-20, SS Part #025000*



## INSTALLATION *(For ease of installation it is suggested that the wheel be removed)*

1. Before you install your Mud Flap Set, see the diagram and parts list for all necessary parts. Start on the driver's side.
2. Remove the three factory screws from the inner fender well, and one factory screw from the bottom side of the fender in order to remove the factory guard.
3. Reinstall the factory screw in the bottom of the fender.
4. Install hole #1 on "L" bracket on mud flap hole #2 using a cap screw (014073) and flat washer (018069), and secure with a flat washer (018069), lock washer (024000), and hex nut (025000).
5. Install mud flap holes #3 to #5 to the factory fender holes using a screw (010027) and washer (018072). Loosely secure at this time.
6. Using a bubble level or square, ensure that the flap is square.
7. Tighten all fasteners.
8. Clamp the "L" bracket to the factory liner as shown in the installation video, and drill a 1/4" hole through each of the holes in the bracket into the factory liner.
9. Install the bracket through hole #6 to the liner using a machine screw (012022) and washer (018018), and secure using a washer (018018), lock washer (024001) and hex nut (025003). Remove vice grips and repeat the procedure for hole #7.
10. Repeat procedure for the passenger side.



Please check out our YouTube channel to see an install video for this application.





**2005-2020 Nissan Frontier**  
**Mud Flap Set, Rear**  
**Mounting Diagram & Instructions**  
**Kit# GCR53R**

**IMPORTANT:**

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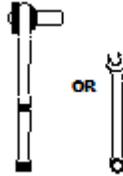
**TOOLS REQUIRED-**



*Electric or Rechargeable Drill*



*1/4" Drill Bit*



*7/16" Open Wrench or Socket Wrench*

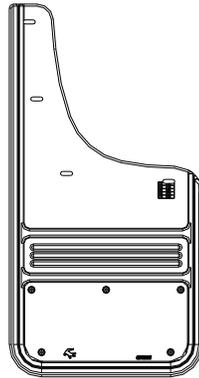


*Phillips Head Bit*

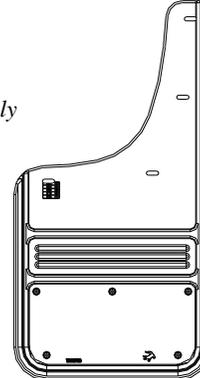
*Push Pin Removal Tool*

**FLAPS**

*(1) Flap Assembly, Rear, DS*

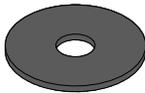


*(1) Flap Assembly Rear, PS*



**PARTS BAG # 768190**

*a) (8) Washer, Flat 0.281" x 1", Blk Oxid. Part #018069*



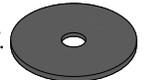
*b) (6) Screw, SM #10-12 x 1-1/4", SS Part # 010027*



*c) (4) Capscrew 1/4" x 20 x 1", Blk Oxid. Part #014073*



*d) (6) Washer, Flat 0.203" x 1" Blk Oxid. Part #018070*



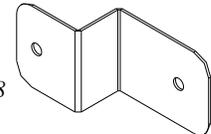
*e) (4) Nut, Hex 1/4"-20, SS Part # 025000*



*f) (4) Washer, Lock Helicoil, SS Part #024000*



*g) (2) Brace Rear Part #768188*

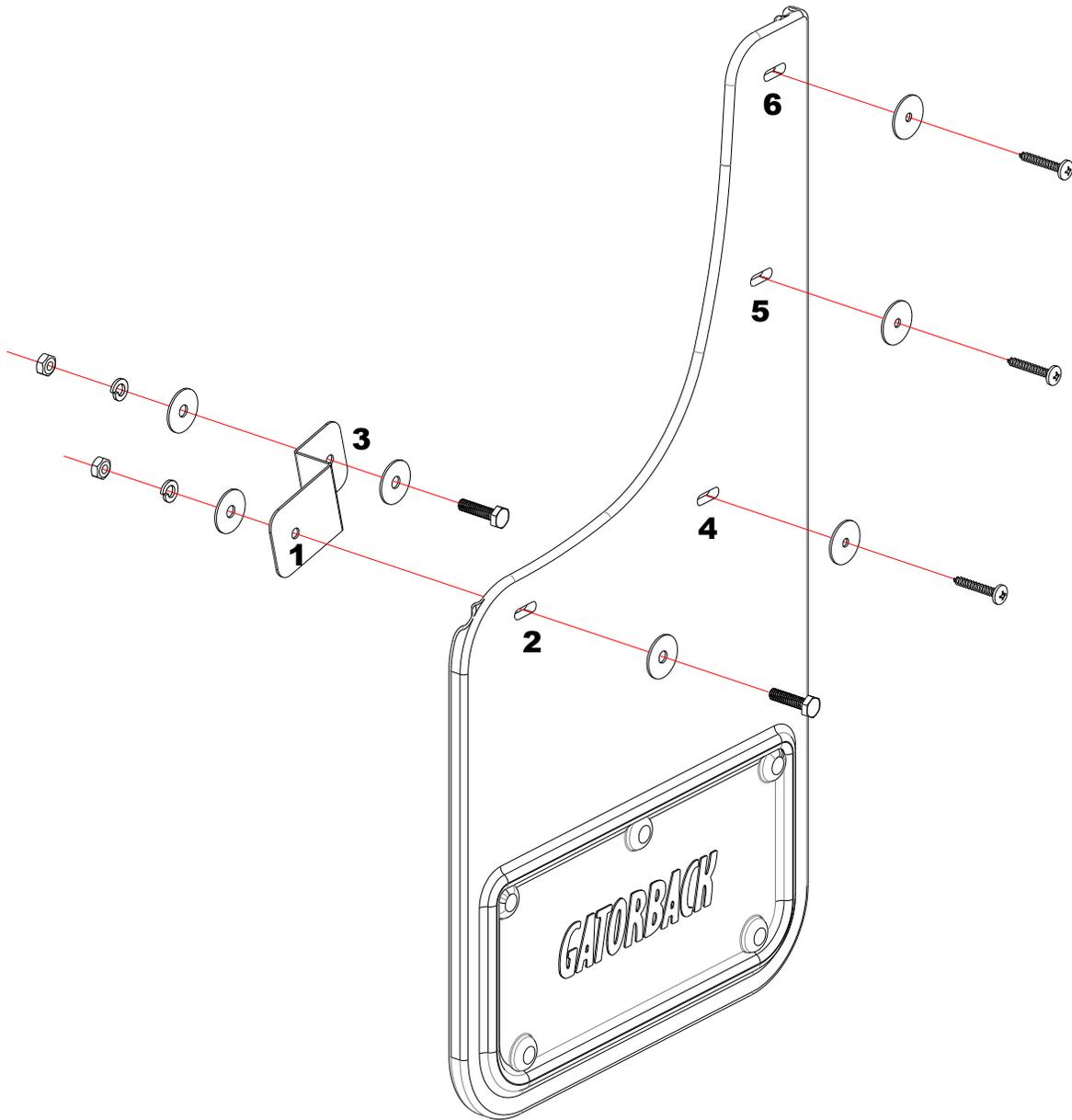


**INSTALLATION** *(For ease of installation it is suggested that the wheel be removed)*

1. Before you install your Mud Flap Set, see the diagram and parts list for all necessary parts. Start on driver's side.
2. Remove the factory screws and push pin from the inner wheel well, and the underside of the fender.
3. Remove the factory guard.
3. Reinstall the factory screw on the underside of the fender.



4. Install the bracket hole #1 through mud flap hole #2 using a capscrew (014073) and flat washer (018069), and secure using a flat washer (018069), lock washer (024000), and hex nut (025000).
5. Install the bracket through hole #3 to the inner most factory hole using a capscrew (014073) and flat washer (018069) and secure using a flat washer (018069), lock washer (024000), and hex nut (025000).
6. Secure mud flap holes #4 to #6 to factory fender holes using a sheet metal screw (010027) and flat washer (018070).
7. Using a bubble level or square, ensure that the flap is square.
8. Secure all fasteners.
9. Repeat procedure for the passenger's side.



Please check out our YouTube channel to see an install video for this application.

